

222 CALIBER MODEL 7, MODEL 700 ADL & BDL 921321

RECEIVER MEASUREMENTS

MODEL 700 (9 ADL, 23 BDL RIFLES)

DWG. NO.	SERIAL NO.	DWG. DIMENSIONS			ACTUAL DIMENSIONS
		MIN.	MAX.	MEAN	
	MEASUREMENT NO.				
D-33580	1	1.700	1.730	1.715	
	2	.015	.018	.0165	
	3	13° REF. L.			
	4	.245	.255	.250	
	5	2.045	2.055	2.050	
	6				
	7	.695	.705	.700	
	8	.020 R			
	9	33°			
	10	.055	.065	.060	
	11	30°			
	12	.281 TYP			
	13	.163	.173	.168	
	13a	.163	.173	.168	
	14	4.4075	4.4175	4.4125	
E-33225	15	7/16 R TYP			
	16	.535	.545	.540	
	17	.968	.978	.973	
	18	.180 R	.205 R	.1925 R	
	19	.072 GAGE			
	20	2.936	2.944	2.940	
	21	.180 R	.205 R	.1925 R	
	22	.835	.845	.840	
	23	4.530	4.535	4.5325	
	24	37°			
	25	.282	.288	.285	
	25a	.282	.288	.285	
	26	.065	.063	.059	
	27	.278 R	.280 R	.279 R	
	28	.700	.703	.7015	
	29	.449	.452	.4505	
	30	.015	.025	.020	
	31	20°			
	32	.025 R			
	33	ROUND OFF SHARP CORNERS			
	34	STRAIGHT & PARALLEL			
	35				
	36	.004	.004	±.004	