

SEQUENCE OF OPERATIONS

| OP. No. | OPERATION | DEPT. | OP. No. | OPERATION | DEPT. |
|---------|--|-------|---------|---|-------|
| | | | 80 | Assemble Front Sight Base to Barrel with Front Sight Base Screws. | 61 |
| 20 | Assemble Rear Sight Assembly. | 61 | | | |
| 30 | Remove burr from Ejector hole at face of Bolt. | 61 | | | |
| 40 | Fit and head Bolt Assembly to Barrel Assembly. | 61 | | | |
| 50 | Fit and head Bolt Assembly to Barrel Assembly (GMM) | 61 | | | |
| 65 | Make chamber cast. | 61 | | | |
| 70 | Ream Ejector hole. | 61 | | | |

| DATES AND REASONS FOR REVISIONS | | DATES AND REASONS FOR REVISIONS | |
|--|-------------|---|----------------|
| 3/4/78 - Retyped & filed with process no. 276772 | | 10/31/78 - Rev. and re-numbered Op. 5-18 WW | |
| 3/4/78 - Chg. dept. 41 to 61 - Hardy - 276772 | | 7/7/83 - Obs. Op. 17 & chg. page # - RLS - 283006 | |
| 5/23/78 - Obs. op. 16 - combined with op. 15 - MH-276920 | | | |
| MODEL | Mohawk 600 | PART NAME | Final Assembly |
| | GA. OR CAL. | | |
| | PART No. | | |
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RD-8480

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

R2515032