

OP #	PROCESS DESCRIPTION	MACHINE DESCRIPTION	Capital \$	Ops. \$	Depart. Number	Depart. Labor \$	Total % Overhead	Std. Run Hours	Material \$	Labor \$
1	Issue from crib (103550)				9132			0.000001		
5	Drill bore - upset barrels		\$ 3,500		8158	\$ 15.76	359.44%	0.021468	\$	0.3
15	Form Turn NFT form		\$ 6,000	\$ 2,000	8158	\$ 15.76	359.44%	0.034860	\$	0.5
20	Bore ream to remove drill rings		\$ 3,000		8158	\$ 15.76	359.44%	0.010416	\$	0.1
30	GFM form and finish		\$ 10,000	\$ 500	8158	\$ 15.76	359.44%	0.025976	\$	0.4
56	Load furnace baskets				8105	\$ 15.38	333.86%	0.001680	\$	0.0
57	De-grease				8105	\$ 15.38	333.86%	0.001720	\$	0.0
58	Load work on furnace base				8105	\$ 15.38	333.86%	0.002510	\$	0.0
59	Stress relieve				8105	\$ 15.38	333.86%	0.000001	\$	0.0
60	Cool work				8105	\$ 15.38	333.86%	0.000001	\$	0.0
61	Unload work from furnace base				8105	\$ 15.38	333.86%	0.007590	\$	0.1
63	Unload furnace baskets				8105	\$ 15.38	333.86%	0.001890	\$	0.0
65	Cut-off muzzle end and crown				8158	\$ 15.76	359.44%	0.025000	\$	0.3
85	Turn and face breech	CNC Chucker	\$ 450,000		8158	\$ 15.76	359.44%	0.091660	\$	1.4

~AUTOFIELD

Subject to Protective Order - Williams v. Remington

BARBER 5.30.0680003966

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