

OP #	PROCESS DESCRIPTION	MACHINE DESCRIPTION	Capital \$	Ops. \$	Depart. Number	Depart. Labor \$	Total % Overhead	Std. Run Hours	Material \$	Labor \$
120	Magnaflux				8158	\$ 15.76	359.44%	0.015500	\$	0.2
125	Straighten and inspect				8157	\$ 15.43	325.91%	0.012000	\$	0.1
130	Rough and finish centerless polish				8157	\$ 15.43	325.91%	0.014400	\$	0.2
145	Akaline clean				8157	\$ 15.43	325.91%	0.000001	\$	0.0
150	Induction Harden Barrel Locking Lugs		\$ 4,000		8157	\$ 15.43	325.91%	0.006000	\$	0.0
165	Angularity Straighten				8157	\$ 15.43	325.91%	0.005744	\$	0.0
Totals			\$ 488,500	\$ 12,500				0.278418	\$ -	\$ 4.3

~AUTOFILE

Subject to Protective Order - Williams v. Remington

BRBRBR 5 50000R0003983

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