BARBER - 5.30.060007934

CONFIDENTIAL

	chamber, and polish chamber	Tooling		$ 10,000						
		Gaging	$ 12,000							
OP #	**PROCESS DESCRIPTION**	**MACHINE DESCRIPTION**	**Capital $**	**Ops. $**	**Depart. Number**	**Depart. Labor $**	**Total % Overhead**	**Std. Run Hours**	**Material $**	**Labor $**
120	Magnaflux				8158	$ 15.76	359.44%	0.015500		$ 0.2
125	Straighten and inspect				8157	$ 15.43	325.91%	0.012000		$ 0.1
130	Rough and finish centerless polish				8157	$ 15.43	325.91%	0.014400		$ 0.2
145	Akaline clean				8157	$ 15.43	325.91%	0.000001		$ 0.0
150	Induction Harden Barrel Locking Lugs		$ 4,000		8157	$ 15.43	325.91%	0.006000		$ 0.0
165	Angularity Straighten				8157	$ 15.43	325.91%	0.005744		$ 0.0
	Totals		**$ 488,500**	**$ 12,500**				**0.278418**	**$ -**	**$ 4.3**

Subject to Protective Order - Williams v. Remington

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~AUTOFILE