

M/710 ESTIMATE - REV. 3 HIGH SPOT ONLY						
PART DESCRIPTION	Engineer Purchasing Vendor	Proposed Process	Capital Dollars	Operations Dollars	Material \$	Labor \$
Barrel Assembly	Santillo	Assemble & Machine	\$ 125,000	\$ 7,500	\$ -	\$ 2.44
Barrel	Parkhurst/ LeMay	Machined	\$ 488,500	\$ 16,100	\$ 2.44	\$ 5.57
Front Sight Assembly	Santillo	Assemble	\$ -	\$ -	\$ -	\$ 0.15
Take Down Screws (2)	Santillo	A/U M/700	\$ -	\$ -	\$ 0.04	\$ 0.00
Ramp	Santillo	A/U M/700	\$ -	\$ -	\$ 0.02	\$ 0.25
Sight	Santillo	A/U M/700	\$ -	\$ -	\$ 0.04	\$ -
Rear Sight Assembly	Santillo	A/U M/700	\$ -	\$ -	\$ -	\$ 0.17
Take Down Screws (2)	Santillo	A/U M/700	\$ -	\$ -	\$ 0.04	\$ 0.00
Base	Santillo	A/U M/700	\$ -	\$ -	\$ 0.16	\$ 0.17
Slide	Santillo	A/U M/700	\$ -	\$ -	\$ 0.07	\$ 0.38
Aperture	Santillo	A/U M/700	\$ -	\$ -	\$ 0.06	\$ 0.08
Elevation Screw	Santillo	A/U M/700	\$ -	\$ -	\$ 0.02	\$ -
Windage Screw	Santillo	A/U M/700	\$ -	\$ -	\$ 0.02	\$ 0.00
Rib	Santillo	A/U M/700	\$ -	\$ -	\$ 0.02	\$ 0.04
Rib Spacer	Santillo	A/U M/700	\$ -	\$ -	\$ 0.00	\$ 0.04
Bolt Assembly	Zarnoch	Finish			\$ -	\$ 1.31
Bolt Body	Swanson	Machined	\$ 85,000	\$ 500	\$ 0.45	\$ 0.13
Bolt Handle	Santillo	Screw Mach.	\$ -	\$ 500	\$ 1.47	\$ -
Bolt Head	Swanson	Machined	\$ 198,000	\$ 500	\$ 1.60	\$ 1.70
Bolt Head Retaining Pin	Santillo	Purchase	\$ -	\$ -	\$ 0.15	\$ -
Bolt Plug	Swanson	Synthetic	\$ 28,500	\$ 1,000	\$ 0.03	\$ 0.19
Extractor	Santillo	A/U M/700	\$ -	\$ -	\$ 0.72	\$ 0.00
Snap Ring	Santillo	Purchase	\$ -	\$ -	\$ 0.58	\$ -
Firing Pin Head	Santillo	Machined		\$ 950	\$ -	\$ 0.12

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