

65	Cut-off muzzle end and crown				8158	\$ 15.76	359.44%	0.025000	\$ 0.3	
85	Turn and face breech chamber, and polish chamber	CNC Chuckering Tooling Gaging	\$ 450,000.00	\$ 10,000.00	8158	\$ 15.76	359.44%	0.091660	\$ 1.4	
			\$ 12,000.00							
OP #	PROCESS DESCRIPTION	MACHINE DESCRIPTION	Capital \$	Ops. \$	Depart. Number	Depart. Labor \$	Total % Overhead	Std. Run Hours	Material \$	Labor \$
120	Magnaflux				8158	\$ 15.76	359.44%	0.015500	\$	0.2
125	Straighten and inspect				8157	\$ 15.43	325.91%	0.012000	\$	0.1
130	Rough and finish centerless polish				8157	\$ 15.43	325.91%	0.014400	\$	0.2
135	Hand spin Barrel				8157	\$ 15.43	325.91%	0.007000	\$	0.1
145	Akaline clean				8157	\$ 15.43	325.91%	0.000001	\$	0.0
150	Induction Harden Barrel Locking Lugs		\$ 4,000.00		8157	\$ 15.43	325.91%	0.006000	\$	0.0
150	Rotoblast				8157	\$ 15.43	325.91%	0.009557	\$	0.1

Subject to Protective Order - Williams v. Remington

BARBER 5-3006R0004056

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