

| 65   | Cut-off muzzle end and crown                     |                               |               | 8158         | \$ 15.76       | 359.44%          | 0.025000         | \$ 0.3         |             |          |
|------|--------------------------------------------------|-------------------------------|---------------|--------------|----------------|------------------|------------------|----------------|-------------|----------|
| 85   | Turn and face breech chamber, and polish chamber | CNC Chuckering Tooling Gaging | \$ 450,000.00 | \$ 10,000.00 | 8158           | \$ 15.76         | 359.44%          | 0.091660       | \$ 1.4      |          |
|      |                                                  |                               | \$ 12,000.00  |              |                |                  |                  |                |             |          |
|      |                                                  |                               |               |              |                |                  |                  |                |             |          |
| OP # | PROCESS DESCRIPTION                              | MACHINE DESCRIPTION           | Capital \$    | Ops. \$      | Depart. Number | Depart. Labor \$ | Total % Overhead | Std. Run Hours | Material \$ | Labor \$ |
| 120  | Magnaflux                                        |                               |               |              | 8158           | \$ 15.76         | 359.44%          | 0.015500       | \$ 0.2      |          |
| 125  | Straighten and inspect                           |                               |               |              | 8157           | \$ 15.43         | 325.91%          | 0.012000       | \$ 0.1      |          |
| 130  | Rough and finish centerless polish               |                               |               |              | 8157           | \$ 15.43         | 325.91%          | 0.014400       | \$ 0.2      |          |
| 135  | Hand spin Barrel                                 |                               |               |              | 8157           | \$ 15.43         | 325.91%          | 0.007000       | \$ 0.1      |          |
|      |                                                  |                               |               |              |                |                  |                  |                |             |          |
|      |                                                  |                               |               |              |                |                  |                  |                |             |          |
| 145  | Alkaline clean                                   |                               |               |              | 8157           | \$ 15.43         | 325.91%          | 0.000001       | \$ 0.0      |          |
| 150  | Induction Harden Barrel Locking Lugs             |                               | \$ 4,000.00   |              | 8157           | \$ 15.43         | 325.91%          | 0.006000       | \$ 0.0      |          |
| 150  | Rotoblast                                        |                               |               |              | 8157           | \$ 15.43         | 325.91%          | 0.009557       | \$ 0.1      |          |

~AUTOFIELD