

TITLE OF PROJ. OR STUDY

Sure-Cast

PROJ. OR STUDY NO. _____

SUBJECT _____

WORKS _____

COMPUTER _____

DATE

3-29-88

1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31

TRIG. Gd.

- Width of base at bottom needs to be $.030''$ smaller than width at top of base
- Can go to $.050''$ R. at inside corner of mag. well
- Use separate backing at rear with squared flat on top of base for seating
- $\sim \$1.58/\text{part}$

Mag. Latch

- Suggested that latch be made of steel by extrusion or investment casting (wear face)
- $\text{Al die cast} \sim \$2.00/\text{part}$
- Suggest 90° angle between latch & finger piece

Mag. Follower

- Need flatness spec. ($.010''$ max acceptable)
- O.K.
- $\sim \$1.28/\text{part}$ w/ hole drilled

EXTRACTOR

- Sure-Cast can not do.

→ GET FINISHED PART TO SURE-CAST in one month

USE STANDARDS FOR MINIMUM ESSENTIAL INSTALLATIONS