

MONTHLY REPORT

Bill Warren
5-2-88

SAFETY

F.A.T. FOLLOWUP D 8768: MIKE PAESTELLAS
IDEA FOR COMMON TRIGGER PLATE ASS'Y
FUTURE ALTERATION TO REDUCE FINGER PINCH
POINT HAZARD IS IN PLACE AND IS WORKING
WELL. THE ASSEMBLERS LIKE IT ALSO.

QUALITY

- SGI CAR. TWELVE SGI'S COMPLETED.
THREE " " IN APRIL
MAJOR PARTS OF PROGRAM NOW IN PLACE
- MARKETING QUALITY AUDIT PROGRAM.
THE EXTERNAL REPORT TO WILMINGTON HAS
BEEN COMPLETED. THIS INCLUDES THE CORRECTIVE
ACTIONS ASSOCIATED WITH EACH NONCONFORMITY
FOUND. 3/6 INVOLVED SEE WOOD.
- DESIGN TEAM FOR NEW QUALITY MEETING:
(MUNSON, JACKSON, WARREN, BALDWIN)
THE PROPOSAL WAS REVIEWED WITH PLANT
STAFF. NO MORE HAS BEEN HEARD.
- SPC INITIATIVE. THIS HAS TAKEN 50%+
OF MY TIME. THE TEAM HAS COMPLETED
INTRODUCTION SESSIONS WITH 1ST AND 2ND
LINE SUPERVISION AND ENGINEERS.
INTRODUCTIONS WILL BEGIN WITH OPERATORS
IN ALL AREAS WHERE 11-87 PARTS ARE RUN.
MODEL FOCUS: START WITH M11-87 AND
BARREL ASS'Y FIRST.
- REVIEW OF QUALITY INFO GRAPHICS: KEEP CUSTOMER
NEEDS IN MIND.

PROCESS IMPROVEMENTS

DESIGN OF THE NEW 10 TRIGGER ASS'Y
FUTURE IS COMPLETE. THIS WILL ALLOW
BUILDING THE COMPLETE ASS'Y BEFORE
ADJUSTING AND WILL PERMIT VERIFYING
SEAR LIFE AT THIS OPERATION, RATHER
THAN AT FINAL INSPECTION.

SAFETY PAINT MACHINE

THE ALUMINUM INDEX WHEEL WAS WEARING
EXCESSIVELY AT WORKPIECE CONTACT POINTS. THIS
CONTRIBUTED TO SOME ERRATIC OUTPUT QUALITY.
A REPLACEMENT WHEEL MADE OF TOOL STEEL
PROVIDES MUCH IMPROVED PERFORMANCE.

- 25,000 PARTS WERE PAINTED IN LESS
THAN 4 DAYS IN EARLY APRIL.