

SEQUENCE OF OPERATIONS

OP. No.	OPERATION	DEPT.	OP. No.	OPERATION	DEPT.
3	PURCHASE INSPECTION USE BLANK #15744 FOR PART #15452 Clean Sear Housing	92			
5	Weld tab and deburr	79			
7	Ream 4 holes & c'sink Safety Detent hole	75			
9	Deburr inside and outside	02			
10	Tap Sear Block Stop Screw hole	75			
16	Black Oxide	79			
	TO SEAR HOUSING SUB - ASSEMBLY				
DATES AND REASONS FOR REVISIONS 7/23/65 Retyped from		7/19/82 - Chg. oper #'s RBW - 281457			
4/21/65 - #261883		DATES AND REASONS FOR REVISIONS			
9/29/80 - Revised for MRP - JAA - 279128					
5/8/81 - Chg. Dept. # - JRH - 280469					
MODEL	XP 100	PART NAME	Sear Housing	PAGE	1 OF 1
		GA. OR CAL.			
		PART No.	15452		