

DES. BY DATE		CHK. BY DATE		APP. BY DATE	
F. MARTIN				KD 2/1/89	
TITLE PIN - SPIROL					
NUMBER		SCALE	SUPERSEDES	REFERENCE	
A-94555				DEC 12342	
REMINGTON ARMS CO. INC. ILION RESEARCH DIV.					
MODEL	PART NO.	PART USE			SEE
M700		EJECTOR PIN			
XP 100		"			"
Seven		"			"
M40XB		"			"
ALT.	WAS		REF.	BY	DATE
ALTERATIONS					

DO NOT SCALE THIS DRAWING: WORK TO FIGURES
UNLESS OTHERWISE NOTED.
TOLERANCES ON DECIMAL DIMENSIONS ARE:
1 PLACE (.1) — TOLERANCE $\pm .015$
2 PLACE (.01) — TOLERANCE $\pm .010$
3 PLACE (.001) — TOLERANCE $\pm .005$
4 ON FRACTIONAL DIMENSIONS $\pm 1/64$
5 ON ANGULAR DIMENSIONS $\pm 00^{\circ}-30'$
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGHNESS
ACCEPTABLE. UNLESS OTHERWISE SPECIFIED.
FINISH ROUGHNESS TO BE $125 \sqrt{\text{IN}}$ OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT
MATERIAL _____
HEAT TREAT _____
HARDNESS VENDOR SPEC
COLOR _____
~~HEAT TREAT AND COLOR TO BE DONE BY~~
REMINGTON

THIS DRAWING OR INFORMATION IS
PROPRIETARY INFORMATION TO THE
REMINGTON ARMS COMPANY, INC.

PURCHASE

SPIROL PIN

5/16" DIA.

3/8" LONG

STANDARD DUTY

1070-1095 CARBON STEEL

PLAIN FINISH (BLACK)

VENDOR SPEC. #13423

5/16" x 3/8" MBK

FROM: CEM CO. INC.
DANIELSON, CONN.

A-94555

M.H. SULLIVAN, INC. 802493

FORM TFA REV 280