

R & D DEVELOPMENT COSTS
NEW BOLT ACTION RIFLE (NBAR)

5-2-89

	RESEARCH ENG. 120M/YR	ED. ENG. 120M/YR	CAD DESIGNER 120M/YR	CAD DETAILER 120M/YR	DRAFTSMAN 42M/YR	MODEL MAKER 42M/YR	PL PROGRAMMER 80M/YR	TESTER 42M/YR	COST \$
INITIAL DESIGN, 1.5 YRS	1.5	.25	.5	.5		.33	.25	.8	
	180M	36M	60M	21M		14M	20M	34M	365M
BUILD 3 GUNS .75 YRS	.25		.5	.5		1.12	.33		
	30M		60M	21M		47M	26M		184M
TEST 2 GUNS .25 YRS	.25	.12	.12			.12		.20	
	30M	17M	14M			5M		8M	74M
RE-DESIGN .33 YRS	.33	.33	.33	.33		.33			
	40M	47M	40M	14M		14M			155M
BUILD 15 GUNS. .58	.58					1.16	.5		
	70M					49M	40M		154M
TEST 15 GUNS. .25 YRS.	.25		.12			.12		.5	
	30M		14M			5M		21M	70M
RE-DESIGN .33 YRS.	.33	.33	.33	.33					
	40M	47M	40M	14M					141M
BUILD 30 GUNS 1 YR	1.0					1.0	1.0		
	120M					42M	80M		242M
TEST 30 GUNS .25 YR	.25							1.0	
	30M							42M	72M
RE-DESIGN & TRANSMIT .08 YR	.08			.08					
	10M			3M					13M
DRAFT MANUALS .25 YRS	.12					.25			
	14M					11M			25M
TOTAL	4.94	1.03	1.90	1.74	.25	4.18	2.08	2.5	1,500M

1989\$

AMMO COSTS .25 & RD BOTH REM + COMP, USED
CODE "F" - PER CLIFF LANE