

PROJECT: C/F LATHE #2
ENGINEER: STAFFORD
DESCRIPTION: PURCHASE AND INSTALL LATHE FOR C/F BARREL TURN BEFORE GFH
CAP: \$210,000 (122210)
OPER: \$ 12,000 (122211)
UPDATED: 03/28/89

| KEY EVENT | SCHEDULED | | ADJUSTED | STATUS |
|-----------------------|-----------|----------|----------|--|
| | START | COMPLT | COMPLT | |
| INSTALL LATHE | 01/31/89 | 02/03/89 | | COMPLETE |
| FACTORY MAN | 02/20/89 | 02/24/89 | | COMPLETE |
| WRITE 5 PROGRAMS | 02/27/89 | 04/10/89 | | THREE PROGRAMS WRITTEN - WAITING FOR 7400 CHUCK JAWS |
| TRY OUT PROGRAMS | 03/06/89 | 04/17/89 | | THREE PROGRAMS ARE COMPLETE |
| AS | 04/03/89 | 04/17/89 | | HAVE ASKED PRODUCTION TO SCHEDULE |
| RELEASE TO PRODUCTION | | 04/17/89 | | |

COMMENTS: KEY EVENTS ARE COMMON FOR C/F LATHE #1 & C/F LATHE #2

PROJECT: AJAX UPSET HEATER
ENGINEER: STAFFORD
DESCRIPTION: PURCHASE AND INSTALL AJAX INDUCTION HEATER FOR M/700 MAGNUM BARRELS
CAP: \$78,000 (122204)
OPER: \$15,000 (122205)
UPDATED: 04/27/89

| KEY EVENTS | SCHEDULED | | ADJUSTED | STATUS |
|-----------------------|-----------|----------|----------|---|
| | START | COMPLT | COMPLT | |
| T&P PROCESS | 01/10/89 | 01/31/89 | | COMPLETED |
| F-ORDER BLANKS | 02/01/89 | 02/08/89 | | 150 BLANKS AT OPERATION - COMPLETED |
| INSTALL EQUIPMENT | 10/24/88 | 01/27/89 | | COMPLETED |
| FACTORY MAN | 02/13/89 | 04/14/89 | | COMPLETED |
| RUN T&P | 04/17/89 | 06/09/89 | | NEED 4 COMPLETED GUNS OF 4 CAL. FOR R&D TESTING - 129 UPSET 4/20/89 |
| R&D TEST | 06/12/89 | | | 2/20/89 LETTER TO D. THOMAS REQUESTING TEST DATE |
| MAKE PROCESS REGULAR | | TBD | | |
| AS | | TBD | | |
| RELEASE TO PRODUCTION | | TBD | | |

COMMENTS: THIS HEATER ALLOWS US TO USE 1 1/32 MATERIAL INSTEAD OF 1 1/2 DIA.