

PROJECT: R/F BARREL MATERIAL CHANGE

ENGINEER: STAFFORD

DESCRIPTION: CHANGE 552,572,581-S, & 541-T BARREL MATERIAL FROM 1212 TO 1140 MOD.

UPDATED: 03/28/89

KEY EVENT	SCHEDULED		ADJUSTED	STATUS
	START	COMPLT	COMPLT	
T&P 10 M/552	09/09/88	10/24/88		WERE GIVEN TO R&D PLUS 2 CONTROL GUNS.
T&P 10 M/581-S	09/09/88	1/27/89		WERE GIVEN TO R&D PLUS 2 CONTROL GUNS
R&D TESTING	12/02/88			HAVE REQUESTED COMPLETION DATE FROM TEST LAB (D. THOMAS)

COMMENTS: o MATERIAL CHANGE IS THE SAME AS WAS DONE ON N/66
o MATERIAL CHANGE WILL ELIMINATE CYANIDE HARDEN FOR 541-T
o MATERIAL CHANGE WILL MAKE THE N/66 AND M/581 BARREL BLANK COMMON.

PROJECT: 7400/7600 BARREL

ENGINEER: STAFFORD

DESCRIPTION: BARREL .020 LARGE IN DIAMETER ABOUT 5" FROM THE SHOULDER

CAP:

OPER:

UPDATED: 04/27/89

KEY EVENT	SCHEDULED		ADJUSTED	STATUS
	START	COMPLT	COMPLT	
NEW FINISH TURN TEMPLATE D-48124	11/18/88	05/05/89		
NEW GFM FORM TEMPLATE D-48123	11/10/88	05/05/89		
NEW GFM SETTING MASTER D-87264-C	11/18/88	04/14/89		COMPLETE
EIGHT NEW COLLET PADS E-86683-HH	11/18/88	03/31/89		COMPLETE
RUN T&P LOT WITH NEW FORM	05/08/89	05/26/89		