

PROJECT: POWDER COAT COMMON TRIGGER PLATES

ENGINEER: HEAD

DESCRIPTION: DEVELOP A PROCESS TO, C.N.C. PROFILE, HARPER BUFF, THUMENAIL CUT, VIBRATORY FINISH, CHEMICAL PRE-TREAT, AND MID-GLOSS POWDER COAT ALL "A" GRADE TRIGGER PLATES.

CAP:

OPER:

UPDATED: 05/16/89

KEY EVENTS	SCHEDULED		ADJUSTED	STATUS
	START	COMPLT	COMPLT	
MARKETING SAMPLES	07/09/88	02/20/89		COMPLETE
DEVELOP PROCESS	02/20/89	02/25/89		COMPLETE
FABRICATE MACHINE	03/01/89	04/30/89	05/30/89	POLISHING JACK MOVED, T.D.R. SUBMITTED FOR HOLDING FIXTURE. RELEASED TO COLE ENGINEERING 05/09/89.
WRITE PROCESS RECORDS	03/01/89	04/30/89		PROCESS RECORDS WRITTEN. COMPLETE.
RUN TRIAL & PILOT	03/22/89	04/30/89	05/20/89	T&P RUN ON M/74,76,552,572. T & P THROUGH BUILD WITH NO PROBLEMS, SCHEDULING LARGER LOT WHEN COMPATIBLE WITH SCHEDULES.
PRODUCTION RELEASE	05/01/89	05/25/89	06/15/89	
CLOSE PROJECT	06/01/89	06/30/89		

COMMENTS: THE THUMENAIL CUT CAN ONLY BE DONE IF THE FIXTURE AND POLISHING JACK ARE COMPLETED ON TIME. THERE IS NOT AN ALTERNATE TO THE OPERATION. THE DESIGN WAS SENT TO COLE ON 05/09/89, AND THE PRELIMINARY LAYOUTS WERE APPROVED 05/15/89.

PROJECT: NEW CASTING DRAWINGS

ENGINEER: HEAD

DESCRIPTION: DEVELOP DRAWINGS FOR THE M/700 BOL LONG AND SHORT TRIGGER GUARDS AND FLOOR PLATES. AT BOTH THE CASTING AND MACHINE LEVEL. PARTS WILL REFLECT REMOVAL OF PARTING LINE AND WILL BE GEOMETRICALLY TOLERANCED.

CAP:

OPER: \$25,000

UPDATED: 05/16/89

KEY EVENTS	SCHEDULED		ADJUSTED	STATUS
	START	COMPLT	COMPLT	
CV MODEL	03/07/89	04/31/89		M/700 BOL LONG GUARD AND FLOOR PLATE (1ST CUT) COMPLETE.
REVISE AND CORRECT	04/31/89	06/15/89		FIRST CUT CASTING DRAWINGS, IN CASTING CONSULTANTS POSSESSION.
DRAWING APPROVAL	06/16/89	06/23/89		
RELEASE TO VENDORS	06/23/89	06/26/89		
CLOSE PROJECT	07/01/89	07/07/89		