

CLEANING PROCEDURE

M/7400 #8609155
#8609055

CLEANING MATERIAL - REM-CLEAN
HOPPE'S
CLEANING RODS
PATCHES
BORE BRUSHES

PROCEDURES:

1. FIRE 20 ROUNDS.
2. FORCED AIR COOLING IN SHOOTING JACK.
3. REMOVE GUN FROM SHOOTING JACK, PLACE IN VISE FOR CLEANING.
4. USING STEEL CLEANING ROD (OUTERS) AND WIRE BRUSH APPLY REM-CLEAN TO BRUSH. SOME DRIPPING OCCURRED AS REM-CLEAN WAS APPLIED. (AS BRUSH WAS INSERTED IN BORE)

IN THE CASE OF HOPPE'S, THE BORE BRUSH WAS DIPPED IN BOTTLE FOR APPLICATION. (SAME DRIPPING OCCURED)
5. BRUSH WAS INSERTED IN BARREL MUZZLE END AND APPROXIMATELY 15-20 FULL LENGTH STROKES APPLIED. BRUSH WAS ALLOWED TO EXIT BORE INTO CHAMBER AREA. THE EXPANSION OF THE BRUSH AS IT ENTERED THE CHAMBER AREA CAUSED PARTICLES OF BOTH REM-CLEAN/HOPPE'S TO ENTER THE CHAMBER/LOCKING LUG AREA.
6. USING SECOND ROD BORE WAS PATCHED DRY. A DRY PATCH WAS SPEARED ON A BRASS "JAG" AND INSERTED INTO THE MUZZLE AND PUSHED TO THE CHAMBER. THE PATCH WAS REMOVED AT THE EJECTION PORT. THIS WAS REPEATED 5-7 TIMES OR UNTIL THE PATCH WAS REMOVED CLEAN.
7. TO INSURE CHAMBER WAS DRY, RIFLE REMOVED FROM VISE LAID ON LEFT SIDE, OPERATING HANDLE UP, ACTION OPEN USING CHAMBER TOOL SUPPLIED PATCHES WERE PUT IN EYELET AND INSERTED IN LOCKING LUG CHAMBER. AREA 10-15 STROKES.

NOTE: UNABLE TO INSURE CHAMBER WAS COMPLETELY DRY/FREE OF REM-CLEAN/HOPPE'S ALL DX (DON'T EXTRACT) MALFUNCTIONS OCCURRED ON REM-CLEAN TEST GUN FIRST ROUND FIRED AFTER CLEANING.
8. GUN RETURNED TO JACK FOR ADDITIONAL 20 ROUNDS LIVE FIRE.
9. PROCEDURE REPEATED AFTER FIREING STARTING AT STEP 2 THROUGH STEP 9.