TEST AND MEASUREMENT LAB TEST RESULTS

REQUESTER: F.E. MARTIN REPORT NO.: 892221 WRITTEN BY: H.E. WEAVER TEST TYPE: ENDURANCE TES	TESTER: H. Weaver +1.S. DATE: 8/16/89 WORK ORDER NO.: 481152
FIREARM STAT'S : HODEL: XPIO BARREL TYPE:	CAL OF GAUGE: 35 REM

REASON FOR TEST : -

Check Stock Joints FOR GLUE BOND FAILURES
To determine The Aspect of the Proposed Color
Change on the xpion Stock. Color Is being
Changed From brown to BLACK

EQUIPHENT REQUIRED: (5) XPIOO BLACK STOCKS
(2) XPIOO ACTIONS
B7529993
B7530249
AMMO R35RI 15037
R35R2 20037

TEST PROCEDURE :

(5) BLACK XPIOD STOCKS WERE Selected by RENdOM,
AND PLACED IN XPIDD FIXTURES FOR USE IN
Shooting Ports. Cooling of BARRELS WAS
AFTER EVERY 20 ROUNDS. AMMUNITION USED
WAS 50% R35RI (150gn.) AND 50% R35R1 (200gn.)
GUNS WERE dISASSEMBLED EVERY 200 RDS FOR
INSPECTION OF STOCK SEPERATION.

TEST RESULTS :

STOCK NUMBERS

- .XI Seperated AT BOO ROUNDS NEAR FRONT HOLD DOWN
- X2 SCREW Hole
- · X3 (400 BDS).
- X5 (200 RDS)
- X4 DIAMOND Fell OUT (SMALL CRACK FRONT OF DIAMOND AT BOO RDS.