

HOUSING

4-24-91

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OUTPUT

DURING THIS ACTIVITY, WHAT ARE THE MOST IMPORTANT (OUTPUT) PRODUCT CHARACTERISTICS TO LOOK AT?

VISUAL

WHAT IS DESIRABLE REM. PRODUCT?

- FILL
- FLASHING; SIZE, LOCATION
- SINK MARKS; SIZE, LOCATION
- KNUIT LINES; SIZE, LOCATION, UNIFORMITY
- FLOW LINES; SIZE, LOCATION, UNIFORMITY
- SHARP DETECTION; LOCATION, AMOUNT
- GLASS FLOW

WHAT SHOULD OUR ROLE BE?
REMINGTON SAYS WE ARE THE
PROCESS IS ACCEPTABLE; WITH TYPICAL
FROM ALL THE PLAYERS

DIMENSIONAL

AVERAGE & VARIABILITY (WHEN AND HOW MANY TIMES) WHO?

- WIDTH: RAIL WIDE SPACING
- BOTTOM OF R. LOCATING: RAIL TO WHEEL TO RAIL
- AVERAGE WIDTH (11 PLANT, 11 PLANT, 11 PLANT)
- TELETYPE SOURCE FROM
- BOTTOM OF RAIL LOCATING: 11 PLANT TO WHEEL TO RAIL
- PLANTERS

CALIBERS

MODEL SHOP

REPAIRS
PLATES
HEIGHT: 1/8" - 1/4"

OTHER

WEIGHT

C. ONIDA

ESTABLISH THE PROCESS

- WHO DECIDES WHEN THE PROCESS IS OK?
- WHAT SHOULD OUR ROLE BE?
- ON WHAT CRITERIA DO THEY DECIDE?
- WHAT SHOULD OUR ROLE BE?

INPUT

WHAT ARE THE MOST IMPORTANT (INPUT) PROCESS VARIABLES TO BE ESTABLISHED AND HOW ARE THESE MANAGED DURING OPERATION?

- MOD TEMP
- CORE TEMP
- SHOT SIZE
- PACE TIME
- GATE SIZE
- HOLD TIME
- PACE PRESSURE
- CLAMP PRESSURE
- PACE PRESSURE

WE WOULD EXPECTEDLY USE TO SEE THE IMPROVEMENT CAPTURES & ONIDA

THOUGHT

HOW WILL WE MANAGE THE VARIABLES WHEN THE PROCESS

OUTPUT MEASURING

SHOULD WE BE RESPONSIBLE FOR TAKING MEASUREMENTS ON THIS PRODUCT WHILE AT THE MOLDER? YES

- WHAT CHARACTERISTICS DO WE WANT?
- WHEN
- HOW WILL WE MEASURE THEM?
- WHO

WHAT PREPARATIONS DO WE NEED TO MAKE IN ADVANCE?

AND

WHAT RESOURCES DO WE NEED TO PROVIDE?

IN ORDER TO MAKE THESE HAPPEN?

PATH FORWARD

FILL IN SHEET 4

COMMUNICATE WITH:

- EACH OTHER
- 3 RIVERS
- ONIDA PLASTICS
- R. BESICK
- DUPONT REP.
- MGMT

DETAIL OF MEAS & TEST
COMPLETE PREPARATIONS

REVIEW RESULTS FOLLOWING ACTIVITY