

PROCESS RECORD AND
DATA BASE/ENGINEERING
CHANGE NOTICE AUTHORIZATION

PROCESS CHANGE NO. 292044

ENG. CHANGE NO. _____

TO BE RETURNED BY _____

INITIATED DATE _____

ROUTE TO	NAME	APPROVAL	DATE
PE&C SUPERVISOR	<i>R.L. Jackson</i>	<i>Rafael</i>	<i>8-6-91</i>
PRODUCTION SUP'R			
PROD. FOREMAN			
ACCOUNTING			
PLANNING			
PURCHASING			
			<i>SW 18-1-91</i>

MODEL NO. XP 100 ENGINEER _____
PART NAME Puggie Pin REQUESTED BY SLW
PART NUMBER 14483 ECR NO. _____

DCR (IF ANY) _____ COST REDUCTION/INCREASE
DESCRIPTION OF CHANGE AND REASON Retyped from
old paper process last Log 288392

CLASSIFICATION OF CHANGE

EFFECTIVITY DATE _____ () PHASE OUT () REGULAR
DATA COORDINATOR _____

REMINGTON ARMS CO., INC., ILION, N. Y.

USE

MAX.

MIN.

TYPE

NUMBER

Visual

Free of burrs

Chamfer both ends .010 X 45°

Mic's

Std.

Over-All Length

.505

.495

Mic's

Std.

Diameter

125

1248

Packaging : The gross weight of any container must not exceed 100 lbs.

Acceptance Testing: Inspection will be based on statistical sampling according to Dodge and Romig Sampling Tables of Bell Telephone Company. Shipments will be accepted if the quality on each of the gages is sufficient to keep within the "Average Outgoing Quality Limit" listed.

A.Q.L. 58

DATES AND REASONS FOR REVISIONS 9/19/88-New-ELB-288557
10/17/88-Add Substitute Material-ELB-288592

MATERIAL: AISI C-1095.or 52100

HEAT TREATMENT AT REMINGTON

COMPONENT CONDITION:	FINISHED:	SEMI-FIN.	X
1. ENGINE			
2. TRANSMISSION			
3. DRIVELINE			
4. CHASSIS			
5. BODY			
6. PAINT			
7. ACCESSORIES			
8. TOTAL			

MODEL NO. XP-100

PART NO. 24483

BLANK DRAWING NO. C-24475

PART NAME	TRIGGER PIN
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DEPT. NO. 9291

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CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER

R2519783