

TITLE: Trigger Pin, Sear Blank Pin

Process Header

PURCHASED PARTS INSPECTION

Material : AISI C-1095 or A50100 or 52100
Heat Treatment At : R45N 43-49
Component Condition : Finished X Semi-Fin
Model : 700 40XB 40XCF 721 722 XP100 541S 24
Part Number : 24477
Blank Drawing Number: C-24475
Part Name : Trigger Pin, Sear Blank Pin
Department : 9291
A. Q. L. : 3 %
Origination Date : 13-Oct-1988
Effective Date : 30-Sep-1991-08:00:00

Final Appearance : Parts to be clean, free of rust, oiled with light rust-proofing oil (SAE #20 or equivalent).

Packaging : The gross weight of any container must not exceed 50 pounds.

Acceptance Testing: Inspection will be based on statistical sampling according to the Sampling Tables of Mil Std 105D for M/24 and according to Mil Std 105D Modified for all other models. Shipments will be accepted if the quality on each of the gages is sufficient to keep within the Average Outgoing Quality Limit listed.

Process Revision Reasons

Date:	Reason For Revision:	Eng Log #:
02-Aug-1991	Retyped old paper process last Log 288591	SLW 292043
25-Sep-1991	Added M-24 to process	LBF 292240

Process Approval List

Approved By:	Badge #:	Date:	Designation:
Jacksora			

Document Number: 24477

Rev:

VAXcamps V2.1 Hardcopy Utility

Page: 1

OF 2

TITLE: Trigger Pin, Sear Blank Pin

Process Tools

Type	Number	Use	Max	Min
Visual		Free from burrs, .010 x 45 deg chamfer (one end) Color Black 16-Finish		
Mics.	Std.	Diameter	.125	.1248
Snap Gage	B-80024-U	Length	.365	.355

Document Number: 24477

Rev:

VAXcamps V2.1 Hardcopy Utility

Page: 2

OF 2