

CONFIDENTIAL

To: H. Munson

From: Michael Keeney

Date: 11/21/91

TOPIC: NOVEMBER 1991 PROGRESS REPORT

o M/700 BOLT HANDLE QUALITY:

Recently, purchasing has authorized the tooling of a new vendor for the investment cast Bolt Handle Blank. Several iterations of die approval samples were received, inspected and processed. Once the tooling was approved and production quantities processed, the operators responsible for polishing the bolt handles informed management of poor casting quality and equipment deficiencies. The vendor was contacted and samples shipped for their inspection. Currently the vendor is inspecting the castings prior to shipment to Remington and working to improve their quality. I have worked with the operators developing a process to rough polish the bolt handles using a polishing belt rather than the current setup wheels. Initial testing has produced positive results. I am currently investigating possible improvements that the operators had requested.