

ENCLOSURE 20498346 - Confidential

### Low Cost Bolt Action Rifle

01057

**Project Description:**  
A low cost bolt action rifle accommodating short and long action calibers; standard barrel lengths; synthetic and wood stocks; magazine box, reasonable grade trigger (with the M-700 fire control), accepts scope bases, optional adjustable sights, and matte metal finish.

**Project Objectives:**  
This firearm is targeted at the Walmart and Kmart customer, with a price tag of less than \$200. It will also replace the M-700 A/DL "Stainless Synthetic" as Remington's entry level bolt action, while elevating the M-700 as a higher grade firearm.

**Project Milestones/Schedule:**

| ID  | Task Name                           | Duration | Start    | End      |
|-----|-------------------------------------|----------|----------|----------|
| 1   | Low Cost Rifle Architecture (M-600) | 1Wk      | 1/1/00   | 1/8/00   |
| 2   | Require Definition Phase            | 1Wk      | 1/8/00   | 1/15/00  |
| 3   | Performance Design/Team             | 1Wk      | 1/15/00  | 1/22/00  |
| 4   | Program Review                      | 1Wk      | 1/22/00  | 1/29/00  |
| 5   | Second Order Phase                  | 1Wk      | 1/29/00  | 2/5/00   |
| 6   | Design Definition                   | 1Wk      | 2/5/00   | 2/12/00  |
| 7   | Design Review                       | 1Wk      | 2/12/00  | 2/19/00  |
| 8   | Final Design                        | 1Wk      | 2/19/00  | 2/26/00  |
| 9   | Design Approval                     | 1Wk      | 2/26/00  | 3/5/00   |
| 10  | Design Approval                     | 1Wk      | 3/5/00   | 3/12/00  |
| 11  | Design Approval                     | 1Wk      | 3/12/00  | 3/19/00  |
| 12  | Design Approval                     | 1Wk      | 3/19/00  | 3/26/00  |
| 13  | Design Approval                     | 1Wk      | 3/26/00  | 4/2/00   |
| 14  | Design Approval                     | 1Wk      | 4/2/00   | 4/9/00   |
| 15  | Design Approval                     | 1Wk      | 4/9/00   | 4/16/00  |
| 16  | Design Approval                     | 1Wk      | 4/16/00  | 4/23/00  |
| 17  | Design Approval                     | 1Wk      | 4/23/00  | 4/30/00  |
| 18  | Design Approval                     | 1Wk      | 4/30/00  | 5/7/00   |
| 19  | Design Approval                     | 1Wk      | 5/7/00   | 5/14/00  |
| 20  | Design Approval                     | 1Wk      | 5/14/00  | 5/21/00  |
| 21  | Design Approval                     | 1Wk      | 5/21/00  | 5/28/00  |
| 22  | Design Approval                     | 1Wk      | 5/28/00  | 6/4/00   |
| 23  | Design Approval                     | 1Wk      | 6/4/00   | 6/11/00  |
| 24  | Design Approval                     | 1Wk      | 6/11/00  | 6/18/00  |
| 25  | Design Approval                     | 1Wk      | 6/18/00  | 6/25/00  |
| 26  | Design Approval                     | 1Wk      | 6/25/00  | 7/2/00   |
| 27  | Design Approval                     | 1Wk      | 7/2/00   | 7/9/00   |
| 28  | Design Approval                     | 1Wk      | 7/9/00   | 7/16/00  |
| 29  | Design Approval                     | 1Wk      | 7/16/00  | 7/23/00  |
| 30  | Design Approval                     | 1Wk      | 7/23/00  | 7/30/00  |
| 31  | Design Approval                     | 1Wk      | 7/30/00  | 8/6/00   |
| 32  | Design Approval                     | 1Wk      | 8/6/00   | 8/13/00  |
| 33  | Design Approval                     | 1Wk      | 8/13/00  | 8/20/00  |
| 34  | Design Approval                     | 1Wk      | 8/20/00  | 8/27/00  |
| 35  | Design Approval                     | 1Wk      | 8/27/00  | 9/3/00   |
| 36  | Design Approval                     | 1Wk      | 9/3/00   | 9/10/00  |
| 37  | Design Approval                     | 1Wk      | 9/10/00  | 9/17/00  |
| 38  | Design Approval                     | 1Wk      | 9/17/00  | 9/24/00  |
| 39  | Design Approval                     | 1Wk      | 9/24/00  | 10/1/00  |
| 40  | Design Approval                     | 1Wk      | 10/1/00  | 10/8/00  |
| 41  | Design Approval                     | 1Wk      | 10/8/00  | 10/15/00 |
| 42  | Design Approval                     | 1Wk      | 10/15/00 | 10/22/00 |
| 43  | Design Approval                     | 1Wk      | 10/22/00 | 10/29/00 |
| 44  | Design Approval                     | 1Wk      | 10/29/00 | 11/5/00  |
| 45  | Design Approval                     | 1Wk      | 11/5/00  | 11/12/00 |
| 46  | Design Approval                     | 1Wk      | 11/12/00 | 11/19/00 |
| 47  | Design Approval                     | 1Wk      | 11/19/00 | 11/26/00 |
| 48  | Design Approval                     | 1Wk      | 11/26/00 | 12/3/00  |
| 49  | Design Approval                     | 1Wk      | 12/3/00  | 12/10/00 |
| 50  | Design Approval                     | 1Wk      | 12/10/00 | 12/17/00 |
| 51  | Design Approval                     | 1Wk      | 12/17/00 | 12/24/00 |
| 52  | Design Approval                     | 1Wk      | 12/24/00 | 12/31/00 |
| 53  | Design Approval                     | 1Wk      | 12/31/00 | 1/7/01   |
| 54  | Design Approval                     | 1Wk      | 1/7/01   | 1/14/01  |
| 55  | Design Approval                     | 1Wk      | 1/14/01  | 1/21/01  |
| 56  | Design Approval                     | 1Wk      | 1/21/01  | 1/28/01  |
| 57  | Design Approval                     | 1Wk      | 1/28/01  | 2/4/01   |
| 58  | Design Approval                     | 1Wk      | 2/4/01   | 2/11/01  |
| 59  | Design Approval                     | 1Wk      | 2/11/01  | 2/18/01  |
| 60  | Design Approval                     | 1Wk      | 2/18/01  | 2/25/01  |
| 61  | Design Approval                     | 1Wk      | 2/25/01  | 3/4/01   |
| 62  | Design Approval                     | 1Wk      | 3/4/01   | 3/11/01  |
| 63  | Design Approval                     | 1Wk      | 3/11/01  | 3/18/01  |
| 64  | Design Approval                     | 1Wk      | 3/18/01  | 3/25/01  |
| 65  | Design Approval                     | 1Wk      | 3/25/01  | 4/1/01   |
| 66  | Design Approval                     | 1Wk      | 4/1/01   | 4/8/01   |
| 67  | Design Approval                     | 1Wk      | 4/8/01   | 4/15/01  |
| 68  | Design Approval                     | 1Wk      | 4/15/01  | 4/22/01  |
| 69  | Design Approval                     | 1Wk      | 4/22/01  | 4/29/01  |
| 70  | Design Approval                     | 1Wk      | 4/29/01  | 5/6/01   |
| 71  | Design Approval                     | 1Wk      | 5/6/01   | 5/13/01  |
| 72  | Design Approval                     | 1Wk      | 5/13/01  | 5/20/01  |
| 73  | Design Approval                     | 1Wk      | 5/20/01  | 5/27/01  |
| 74  | Design Approval                     | 1Wk      | 5/27/01  | 6/3/01   |
| 75  | Design Approval                     | 1Wk      | 6/3/01   | 6/10/01  |
| 76  | Design Approval                     | 1Wk      | 6/10/01  | 6/17/01  |
| 77  | Design Approval                     | 1Wk      | 6/17/01  | 6/24/01  |
| 78  | Design Approval                     | 1Wk      | 6/24/01  | 7/1/01   |
| 79  | Design Approval                     | 1Wk      | 7/1/01   | 7/8/01   |
| 80  | Design Approval                     | 1Wk      | 7/8/01   | 7/15/01  |
| 81  | Design Approval                     | 1Wk      | 7/15/01  | 7/22/01  |
| 82  | Design Approval                     | 1Wk      | 7/22/01  | 7/29/01  |
| 83  | Design Approval                     | 1Wk      | 7/29/01  | 8/5/01   |
| 84  | Design Approval                     | 1Wk      | 8/5/01   | 8/12/01  |
| 85  | Design Approval                     | 1Wk      | 8/12/01  | 8/19/01  |
| 86  | Design Approval                     | 1Wk      | 8/19/01  | 8/26/01  |
| 87  | Design Approval                     | 1Wk      | 8/26/01  | 9/2/01   |
| 88  | Design Approval                     | 1Wk      | 9/2/01   | 9/9/01   |
| 89  | Design Approval                     | 1Wk      | 9/9/01   | 9/16/01  |
| 90  | Design Approval                     | 1Wk      | 9/16/01  | 9/23/01  |
| 91  | Design Approval                     | 1Wk      | 9/23/01  | 9/30/01  |
| 92  | Design Approval                     | 1Wk      | 9/30/01  | 10/7/01  |
| 93  | Design Approval                     | 1Wk      | 10/7/01  | 10/14/01 |
| 94  | Design Approval                     | 1Wk      | 10/14/01 | 10/21/01 |
| 95  | Design Approval                     | 1Wk      | 10/21/01 | 10/28/01 |
| 96  | Design Approval                     | 1Wk      | 10/28/01 | 11/4/01  |
| 97  | Design Approval                     | 1Wk      | 11/4/01  | 11/11/01 |
| 98  | Design Approval                     | 1Wk      | 11/11/01 | 11/18/01 |
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| 100 | Design Approval                     | 1Wk      | 11/25/01 | 12/2/01  |
| 101 | Design Approval                     | 1Wk      | 12/2/01  | 12/9/01  |
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| 104 | Design Approval                     | 1Wk      | 12/23/01 | 12/30/01 |
| 105 | Design Approval                     | 1Wk      | 12/30/01 | 1/6/02   |
| 106 | Design Approval                     | 1Wk      | 1/6/02   | 1/13/02  |
| 107 | Design Approval                     | 1Wk      | 1/13/02  | 1/20/02  |
| 108 | Design Approval                     | 1Wk      | 1/20/02  | 1/27/02  |
| 109 | Design Approval                     | 1Wk      | 1/27/02  | 2/3/02   |
| 110 | Design Approval                     | 1Wk      | 2/3/02   | 2/10/02  |
| 111 | Design Approval                     | 1Wk      | 2/10/02  | 2/17/02  |
| 112 | Design Approval                     | 1Wk      | 2/17/02  | 2/24/02  |
| 113 | Design Approval                     | 1Wk      | 2/24/02  | 3/2/02   |
| 114 | Design Approval                     | 1Wk      | 3/2/02   | 3/9/02   |
| 115 | Design Approval                     | 1Wk      | 3/9/02   | 3/16/02  |
| 116 | Design Approval                     | 1Wk      | 3/16/02  | 3/23/02  |
| 117 | Design Approval                     | 1Wk      | 3/23/02  | 3/30/02  |
| 118 | Design Approval                     | 1Wk      | 3/30/02  | 4/6/02   |
| 119 | Design Approval                     | 1Wk      | 4/6/02   | 4/13/02  |
| 120 | Design Approval                     | 1Wk      | 4/13/02  | 4/20/02  |
| 121 | Design Approval                     | 1Wk      | 4/20/02  | 4/27/02  |
| 122 | Design Approval                     | 1Wk      | 4/27/02  | 5/4/02   |
| 123 | Design Approval                     | 1Wk      | 5/4/02   | 5/11/02  |
| 124 | Design Approval                     | 1Wk      | 5/11/02  | 5/18/02  |
| 125 | Design Approval                     | 1Wk      | 5/18/02  | 5/25/02  |
| 126 | Design Approval                     | 1Wk      | 5/25/02  | 6/1/02   |
| 127 | Design Approval                     | 1Wk      | 6/1/02   | 6/8/02   |
| 128 | Design Approval                     | 1Wk      | 6/8/02   | 6/15/02  |
| 129 | Design Approval                     | 1Wk      | 6/15/02  | 6/22/02  |
| 130 | Design Approval                     | 1Wk      | 6/22/02  | 6/29/02  |
| 131 | Design Approval                     | 1Wk      | 6/29/02  | 7/6/02   |
| 132 | Design Approval                     | 1Wk      | 7/6/02   | 7/13/02  |
| 133 | Design Approval                     | 1Wk      | 7/13/02  | 7/20/02  |
| 134 | Design Approval                     | 1Wk      | 7/20/02  | 7/27/02  |
| 135 | Design Approval                     | 1Wk      | 7/27/02  | 8/3/02   |
| 136 | Design Approval                     | 1Wk      | 8/3/02   | 8/10/02  |
| 137 | Design Approval                     | 1Wk      | 8/10/02  | 8/17/02  |
| 138 | Design Approval                     | 1Wk      | 8/17/02  | 8/24/02  |
| 139 | Design Approval                     | 1Wk      | 8/24/02  | 8/31/02  |
| 140 | Design Approval                     | 1Wk      | 8/31/02  | 9/7/02   |
| 141 | Design Approval                     | 1Wk      | 9/7/02   | 9/14/02  |
| 142 | Design Approval                     | 1Wk      | 9/14/02  | 9/21/02  |
| 143 | Design Approval                     | 1Wk      | 9/21/02  | 9/28/02  |
| 144 | Design Approval                     | 1Wk      | 9/28/02  | 10/5/02  |
| 145 | Design Approval                     | 1Wk      | 10/5/02  | 10/12/02 |
| 146 | Design Approval                     | 1Wk      | 10/12/02 | 10/19/02 |
| 147 | Design Approval                     | 1Wk      | 10/19/02 | 10/26/02 |
| 148 | Design Approval                     | 1Wk      | 10/26/02 | 11/2/02  |
| 149 | Design Approval                     | 1Wk      | 11/2/02  | 11/9/02  |
| 150 | Design Approval                     | 1Wk      | 11/9/02  | 11/16/02 |
| 151 | Design Approval                     | 1Wk      | 11/16/02 | 11/23/02 |
| 152 | Design Approval                     | 1Wk      | 11/23/02 | 11/30/02 |
| 153 | Design Approval                     | 1Wk      | 11/30/02 | 12/7/02  |
| 154 | Design Approval                     | 1Wk      | 12/7/02  | 12/14/02 |
| 155 | Design Approval                     | 1Wk      | 12/14/02 | 12/21/02 |
| 156 | Design Approval                     | 1Wk      | 12/21/02 | 12/28/02 |
| 157 | Design Approval                     | 1Wk      | 12/28/02 | 1/4/03   |
| 158 | Design Approval                     | 1Wk      | 1/4/03   | 1/11/03  |
| 159 | Design Approval                     | 1Wk      | 1/11/03  | 1/18/03  |
| 160 | Design Approval                     | 1Wk      | 1/18/03  | 1/25/03  |
| 161 | Design Approval                     | 1Wk      | 1/25/03  | 2/1/03   |
| 162 | Design Approval                     | 1Wk      | 2/1/03   | 2/8/03   |
| 163 | Design Approval                     | 1Wk      | 2/8/03   | 2/15/03  |
| 164 | Design Approval                     | 1Wk      | 2/15/03  | 2/22/03  |
| 165 | Design Approval                     | 1Wk      | 2/22/03  | 2/29/03  |
| 166 | Design Approval                     | 1Wk      | 2/29/03  | 3/6/03   |
| 167 | Design Approval                     | 1Wk      | 3/6/03   | 3/13/03  |
| 168 | Design Approval                     | 1Wk      | 3/13/03  | 3/20/03  |
| 169 | Design Approval                     | 1Wk      | 3/20/03  | 3/27/03  |
| 170 | Design Approval                     | 1Wk      | 3/27/03  | 4/3/03   |
| 171 | Design Approval                     | 1Wk      | 4/3/03   | 4/10/03  |
| 172 | Design Approval                     | 1Wk      | 4/10/03  | 4/17/03  |
| 173 | Design Approval                     | 1Wk      | 4/17/03  | 4/24/03  |
| 174 | Design Approval                     | 1Wk      | 4/24/03  | 5/1/03   |
| 175 | Design Approval                     | 1Wk      | 5/1/03   | 5/8/03   |
| 176 | Design Approval                     | 1Wk      | 5/8/03   | 5/15/03  |
| 177 | Design Approval                     | 1Wk      | 5/15/03  | 5/22/03  |
| 178 | Design Approval                     | 1Wk      | 5/22/03  | 5/29/03  |
| 179 | Design Approval                     | 1Wk      | 5/29/03  | 6/5/03   |
| 180 | Design Approval                     | 1Wk      | 6/5/03   | 6/12/03  |
| 181 | Design Approval                     | 1Wk      | 6/12/03  | 6/19/03  |
| 182 | Design Approval                     | 1Wk      | 6/19/03  | 6/26/03  |
| 183 | Design Approval                     | 1Wk      | 6/26/03  | 7/3/03   |
| 184 | Design Approval                     | 1Wk      | 7/3/03   | 7/10/03  |
| 185 | Design Approval                     | 1Wk      | 7/10/03  | 7/17/03  |
| 186 | Design Approval                     | 1Wk      | 7/17/03  | 7/24/03  |
| 187 | Design Approval                     | 1Wk      | 7/24/03  | 7/31/03  |
| 188 | Design Approval                     | 1Wk      | 7/31/03  | 8/7/03   |
| 189 | Design Approval                     | 1Wk      | 8/7/03   | 8/14/03  |
| 190 | Design Approval                     | 1Wk      | 8/14/03  | 8/21/03  |
| 191 | Design Approval                     | 1Wk      | 8/21/03  | 8/28/03  |
| 192 | Design Approval                     | 1Wk      | 8/28/03  | 9/4/03   |
| 193 | Design Approval                     | 1Wk      | 9/4/03   | 9/11/03  |
| 194 | Design Approval                     | 1Wk      | 9/11/03  | 9/18/03  |
| 195 | Design Approval                     | 1Wk      | 9/18/03  | 9/25/03  |
| 196 | Design Approval                     | 1Wk      | 9/25/03  | 10/2/03  |
| 197 | Design Approval                     | 1Wk      | 10/2/03  | 10/9/03  |
| 198 | Design Approval                     | 1Wk      | 10/9/03  | 10/16/03 |
| 199 | Design Approval                     | 1Wk      | 10/16/03 | 10/23/03 |
| 200 | Design Approval                     | 1Wk      | 10/23/03 | 10/30/03 |
| 201 | Design Approval                     | 1Wk      | 10/30/03 | 11/6/03  |
| 202 | Design Approval                     | 1Wk      | 11/6/03  | 11/13/03 |
| 203 | Design Approval                     | 1Wk      | 11/13/03 | 11/20/03 |
| 204 | Design Approval                     | 1Wk      | 11/20/03 | 11/27/03 |
| 2   |                                     |          |          |          |