

JULY 31, 1992

TO: K.W.SOU CY
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JULY MONTHLY REPORT

REMINGTON OVER/UNDER PROJECT

MONO BLOCK

THE TRIAL AND PILOT MONO BLOCKS ARE BEING FED THROUGH THE PRODUCTION LINE AND ARE BEING BUILT INTO BARREL ASSEMBLIES. THERE ARE A TOTAL OF EIGHT BARREL ASSEMBLIES COMPLETED AND READY FOR R&D TESTING. THESE EIGHT BARREL ASSEMBLIES ARE BEING FOLLOWED BY THE TRIAL AND PILOT LOT OF BARREL ASSEMBLIES, WHICH ARE IN VARIOUS STAGES OF COMPLETION.

FRAME

THE TRIAL AND PILOT FRAMES ARE SCHEDULED TO START ON THE FMS THE WEEK OF AUGUST 2nd. THE TOOL PATHS ARE BEING REVISED TO BRING THE FRAMES TO THE LATEST REVISION LEVEL.

FORE END IRON

THE TRIAL AND PILOT LOT OF FORE END IRONS IS BEING RUN ON THE CD MACHINE AND IS EXPECTED TO BE COMPLETED BY AUGUST 7th.

WOOD

THE WOOD COMPONENTS ARE PROVING TO BE THE LONGEST LEADTIME ITEMS ON THE GUN. THESE ITEMS WERE THE LAST TO BE APPROVED BY MARKETING AND THEREFORE, THE TOOLING WAS THE LATEST TO BE STARTED.

THE TOOLING AND A TEMPORARY FORMER FOR THE STOCK HAVE BEEN SENT TO S&K. THE TRIAL AND PILOT OF THE STOCK HAS STARTED AND THE FIRST OF THE STOCKS IS EXPECTED TO ARRIVE AT REMINGTON THE END OF AUGUST. THE PERMANENT FORMER WILL BE COMPLETED BY MID AUGUST AND SENT TO S&K.

THE FORE END FORMER WILL BE FINISHED IN THE NC SHOP BY AUGUST 7th AND WILL BE SHIPPED TO S&K BY MID AUGUST.

GENERAL ITEMS

APPROXIMATELY 85% OF THE PARTS FOR THE TRIAL AND PILOT HAVE BEEN COMPLETED. SOME OF THE MAJOR COMPONENTS THAT ARE STILL NEEDED ARE: THE BARREL ASSEMBLIES, FRAMES, FORE END IRONS, AND MOST OF THE MIM PARTS. THE BARREL ASSEMBLY COMPONENTS ARE IN PROCESS CURRENTLY. THE MIM COMPONENTS ARE DUE BY MID AUGUST.

CONSOLIDATION OF PRODUCT / TOOL DESIGN

ALL PHASES OF THE CONSOLIDATION HAVE BEEN COMPLETED.

THE FIRST PHASE WAS COMPLETED WITH THE CREATION OF THE NEW CADD ROOM FOR THE ENGINEERS AND PROGRAMMERS.

THE SECOND PHASE OF THE CONSOLIDATION WAS TO COMBINE THE DRAWING FILES, SO THAT ONLY ONE SET OF FILES HAS TO BE MAINTAINED.

THE THIRD PHASE WAS TO MOVE THE (CADD) TOOL DESIGNERS FROM THEIR PRESENT LOCATION AND COMBINE THEM WITH THE (CADD) PRODUCT DESIGNERS.

CARPET PROJECT FOR R&D

THE CARPET PROJECT IS COMPLETE.