

TITLE: Safety Assembly XP100

Process Header

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Document ID: Safety Assy XP100	Remington Arms Company
Part Name: Safety Assembly XP100	
Product Line: C/F Rifle	Effective Date: 09-Oct-1992-09:00:00
Engineering Group: Rifle	Origination Date: 08-Oct-1992

Process Revision Reasons

Date:	Reason For Revision:	Eng Log #:
08-Oct-1992	Retype Entire Process from 289759 - Replaces Old Paper Process	GLC 293111

Process Approval List

Approved By:	Badge #:	Date:	Designation:
JacksORA			

Process General Notes

Notes:

Process Material

Part Number	Qty	Description
91496	1	Safety Assembly - XP100
91494	1	Safety
91495	1	Safety Button

Process Routing

Dept	Oper	Operation Description	Part Numbers
8761	90	Assemble Safety Button to Safety and Stake	91496
		To MRP Crib #29	91496

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Operation Step Detail

Operation: 90

Operation / Step Description

Assemble Safety Button to Safety and Stake

Operation Tool Detail

Operation: 90

Tool Number

Tooling Description

D-43760

Assembly Fixture

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