

CONFIDENTIAL

11/25/92

To: T.C. Douglas

From: J.H. Coyle *JHC*

Subject: Monthly Report

270 Win 135 gr. ER:

A trial & pilot of 100M has been rescheduled for December.

30-30 Win 160 gr. ER:

A trial & pilot of 100M has been rescheduled for December.

LEADLESS BULLET (Copper):

More .30 cal bullets were made from C110 and C145 copper. There is still a problem with the C110 breaking drill bits. Only small samples were made since the CNC machine had to be changed back to make copper slugs.

The bullets that were made will have the nose split by hand and reformed by hand. After splitting and reforming, the bullets will be tested for accuracy and mush. This should be done by 12/10/92.

CNC MACHINE:

Since a large quantity of slugs are to be made on this machine, an operating procedure has been written to train the technicians on the operation of the machine. To date, B. Champine has been trained and has operated the machine. The new technician, R. Hughs, will be trained in the very near future.

LEAD FREE TRAINING AMMO:

Sketches for the following P & R bullets have been sent to the purchasing dept. to obtain quotes for copper plating the bullets:

9mm 115 gr. and 147 gr.
357 Mag. / 38 Spl. 125 gr. & 158 gr.
40 SW / 10mm 180 gr.
45 ACP 185 gr.

There should be some information back by 12/4/92 so economics can be done on these products.

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