

REMINGTON ARMS COMPANY, INC.

INTER-DEPARTMENTAL CORRESPONDENCE



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"CONFINE YOUR LETTER TO ONE SUBJECT ONLY" _____

May 10, 1993

M E M O R A N D U M

TO: K.W. SOUCY
FROM: F.E. SCHMIDT, JR. *FES*
SUBJECT: APRIL MONTHLY REPORT

Metallurgical support this month has shifted from O/U priorities (almost total focus last six months) to the normal mix of R&D projects and general plant assistance.

1. We are qualifying an "upset" 416R stainless steel for Model 700's.
2. Project 70 material for breech bolts has been specified and ordered.
3. Review and release Model 7 engineering documentation.
4. Andy Baszczuk reviewed pilgering documentation for metallurgical detailing.

Plant Assistance - O/U braze of barrels and mono-bloc is very close to qualifying for lot sample x-ray analysis. Electrical resistance welding of O/U vent ribs was evaluated to improve stress relief treatment.

Litigation - I attended the Cole v Remington trial as a reserve witness, since the only declared technical witness was one of the plaintiffs on metallurgy. A jury verdict for Remington was returned after a one-hour jury deliberation on the third day of trial. A busy deposition schedule is anticipated during May and June.

General - The April TECH BRIEF was presented by David Findlay entitled, 'Viper: Cycle of Operations'.

FES:cat