

TO : RICHARD JACKSON
FROM : GAYLE M. UCASZ
SUBJECT : PROGRESS REPORT (10-30-93)

M/700 6.5 X 55 SWEDISH CLASSIC

DATES HAVE BEEN ESTABLISHED FOR THE EXPECTED COMPLETION AND SHIPPING OF TOOLING AND GAGES FOR NEXT YEARS CLASSIC. ALL TOOLING AND GAGES ARE SCHEDULED TO ARRIVE AT REMINGTON BY AT LEAST NOVEMBER 5, 1993. CUTTER GRIND AT REMINGTON HAS HOWEVER ALREADY COMPLETED MOST OF THE CUTTERS NEEDED AND BROOKFIELD, WHO IS SUPPLYING THE CHAMBER GAGES, HAS SAID THEY WILL SHIP THE MORE IMPORTANT SHOULDER GAGE BY AT LEAST OCTOBER 29, 1993. THE ROLLMARK FOR THE SWEDISH CLASSIC HAS ALREADY ARRIVED AND BEEN SUCCESSFULLY TRIED.

700 BOLT AREA

AN EMPLOYEES SUGGESTION WITH REGARDS TO THE JEWELING MACHINE IN THE 700 BOLT AREA IS BEING REVIEWED. THE 581 BOLT HEAD FIXTURE AND PROGRAM HAS BEEN MOVED FROM THE 522 AREA FADAL TO THE 700 BOLT AREA FADAL. THIS GAVE ME AN OPPORTUNITY TO LEARN SOME PROGRAMMING AND TRAMMING ON THE CNC MACHINES IN MY NEW AREA. THE LIVE-CENTER ON THE OKUMA IN THE BOLT AREA IS DUE FOR REPLACEMENT, HOWEVER, THE REPLACEMENT THAT HAD BEEN STOCKED IN STORES WHEN THE MACHINE WAS SET UP DOES NOT MATCH THE EXISTING ONE IN THE MACHINE. PURCHASING IS ATTEMPTING TO VERIFY WHAT WE NEED FROM THE VENDOR AND THEN GET A REPLACEMENT ON SITE.

700 RECEIVER AREA

BROACHES INC. HAS OFFERED TO ATTEMPT SALVAGING SOME OF OUR THIRD PASS BROACHES FOR THE M/700 RECEIVER. WE HAVE SHIPPED THREE BROACHES TO THEM AND ARE EXPECTING TO RECEIVE THEM BACK IN THE NEXT TWO WEEKS. WHEN THE BROACHES ARE RECEIVED BACK AT REMINGTON WE WILL KEEP TRACK OF HOW MANY PARTS CAN BE RUN OFF OF THE REPAIRED BROACHES AND IF WE FEEL THAT THIS WILL BE COST EFFECTIVE FOR THE FUTURE.

BARREL SHOP

I HAVE BEEN ATTEMPTING TO STOCK IN STORES ALL NECESSARY PARTS FOR THE DEHOFF GUNDRILL MACHINES. WE HAVE HAD TO PURCHASE SOME PARTS, SUCH AS COOLANT FILTERS, DIRECTLY FROM DEHOFF IN THE PAST, AND WOULD LIKE TO BUY DIRECTLY FROM OUR OWN VENDORS IN THE FUTURE. PURCHASING IS HELPING TO ESTABLISH THESE CONNECTIONS AND GET ALL PARTS NEEDED FOR THE DEHOFF MACHINES IN STOCK.

EDUCATION

I ATTENDED A FINISHING EXPOSITION IN CINCINNATI OHIO ON OCTOBER 25-28. I HELPED TO SET UP AND ATTENDED A BASIC CUTTING TOOL SEMINAR WITH NIAGARA CUTTER AND JODIE GRIPPE ON SITE AT REMINGTON FOR NEW ENGINEERS AND TECHNICIANS. GARY BARNES HAS BEEN HOLDING IMPROMPTU CLASSES ON NC PROGRAMMING FOR MYSELF AND LARRY BROOKS TO INTRODUCE US TO SOME OF THE MORE ADVANCED MACHINES AT REMINGTON.