## TEST AND MEASUREMENT LAB - TEST REPORT

REQUESTER: D. S. Findlay WRITTEN BY: D. R. Thomas DATE: 11/10/93 WORK ORDER: REPORT: 932771 TEST TYPE: Function / Endurance FIREARM STAT'S: MODEL: 522

CAL: 22

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## **REASON FOR TEST:**

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To determine the function and endurance characteristics of the Stainless Steel version of the Model 522.

## EQUIPMENT REQUIRED:

One Stainless Steel	. Model 522 (S	erial# 3056890)	
500 rounds of each			ed.
Winchester	Remington	Federal	CCI
X22LR	6122	710	00052
XT22LR	1522	712	00033
X22LRH	1922		

## TEST PROCEDURE:

One hundred rounds of X22LR were shot through the test gun. All malfunctions and breakages were recorded. The gun was then cooled with compressed air. The above procedure was repeated with each ammunition type until all ten types were tested. When all ten ammo types had been tested the tester started over and repeated the cycle until the gun had 3000 rounds on it. At this point the chamber radius was altered by D.S. Findlay and the gun was cleaned. The testing then was resumed until 3990 rounds at which time the Ejector broke.

TEST RESULTS: Malfunction	Before Alteration	After Alteration	
Stems Chamber	28	3	
Don't Close Up	24	3	
Bolt Override	13	0	
Fail to Fire (Stopped Second	Sear) 7	0	
Trapped Shell	2	2	
Fail to Fire (good hit)	2	0	
Fail to Fire (poor hit)	11	0	
Total	77	8	
Total rounds fired	3000	990	
Malfunction rate	2.64	-88	



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Test Request No. 932771 RESEARCH TEST & MEASUREMENT LAB WORK REQUEST Purpose for Testing:  $\times$  Developmental Design Change Eval. Ammunition Evaluation Design Acceptance \_\_\_\_\_ Plant Assistance Cost Reduction \_\_\_\_ Marketing Request Trial & Pilot Litigation Support Safety Issue Quality Evaluation Other Types of Testing Requested: Photography/Video \_ Intentional Abuse \_\_ Endurance Testing Dry Cycle Testing High Speed Photography Function Test Ammunition Testing Accuracy Test Other (specify) Environmental Testing Measurements Date Requested: /0 Type Report Desired: (dd / mm Formal Written Date Needed:  $\times$  Informal Written Results only TRITT Name of Requester: D. HUR MS Extension where you can reached: Work Order No. to be Charged for This 3415 Testing: Pager Number: 242 Firearm Descriptions: Model(s): <u>1/522</u> Model(s): Model(s): Gage/Cai: Gage/Cal: Gage/Cal: Barrel Type: Barrel Type: Barrel Type: RAMAC #: RAMAC #: RAMAC #: No.of samples: No.of samples: No. of samples: Explain in DETAIL the reason(s) for conducting this test. - what are we trying to learn? - what will be the criteria used to judge the results? - use back of sheet if more room is needed . Sthop I SAMPLE OF A M/SUL UIPER STAINCESS STEEL VERSLOW TO 5000 RDS FLORANCE WITH ALL HAMMO TYPES BUT # 305 68 90 TL-FORM # -001 Date completed: \_\_\_/\_\_/\_\_ Note: No firearms or parts will be tested in the Lab unless accompanied by a Work Request that is completely filled out Completed By: along with the guns or parts that are to Report Completed: \_\_\_/\_\_ be tested. NO EXCEPTIONS

