

TO: R.A.Jackson
From: J.B.Mroz
Subject: Progress Report (Nov. 28, 1993)

Square Stamping, Barneveld, N.Y.

We have received a tooling list from Square Stamping on current components with which to plan future tooling replacements. M/552,572 Firing Pin samples from the tooling, have been received, inspected, and processed successfully. A recut of the die was made to give us more firing pin face. Tooling was accepted. Assistance was given to Square Stamping to find M/600 Safety tooling for an order.

Oneida Molded Plastics- Synthetic Stocks

11/01/93 visited O.M.P. Phoenix, N.Y. site for the mold runoff after changes, material saver, gas venting of the recoil pad screws and new markings (Remington and stock designations). Increased black color to cover knit line. Met with Constance Ballard, Quality Assurance Group Leader, discussed quality characteristics and decided on a tagged sample for production, also selected a duplicate for our files.

Bishop MFG. XP100 Stocks

Continue contact Bishop on shipments and quality characteristics. Reviewed visual nonconformities with their management. Newer shipments are improved both visually and dimensionally. Coordinated the return of all nonconforming stocks back to Bishop Mfg.

H&P Die and Stamping

James Klopp, general manager visited the Ilion site on 11/02/93. We reviewed M/7400 magazine box problems with the finger groove inner dimension and various visual characteristics causing rejection at assembly. We reviewed the problems with production and collected samples for him to take back with him. We have included the inner dimension of the finger groove in the inspection criteria for the magazine box, all calibers. We will purge production of nonconforming boxes as we find them, currently we have rejected approximately 1000 pieces.

Purchase Parts Area Coverage 11/03 thru 11/09

Covered purchase parts inspection area while Lou Ferreira was on a business trip and vacation. 11/15 thru 11/19 worked in purchase parts area to prepare for inventory, coordinated the return of all nonconforming components that were in the hold crib. 11/22 thru 11/24 worked second shift supervising the inventory of the purchase parts crib. The crib was cleared and sealed on 11/24 by the auditors.

Tool Products

Contacted Joe Harris (manufacturing representative for Tool Products) to initiate a correction of the visual standards on the M/700 trigger guard flashing problems and nonconforming damage to the top of the bow which requires additional polishing. Joe has reaffirmed our standards with the management at Tool Products and we (production and myself) will meet with Joe on a regular basis to continue the reestablishment of the proper visual and dimensional standards with Tool Products.