

The purpose of the New Bolt Action Rifle (N'BAR) is to offer a replacement for the M/700 'BDL' Rifle currently being produced. The new design parameters will include:

- o Detachable Magazine Box
- o Improved Fire Control
  - No Connector
  - Two Trigger Pull Springs (Low Rate Spring)
  - Sealed Fire Control ←
  - Balanced Trigger 4# MARK NEEDS TO BE SET AT FACTORY
  - Trigger & Sear Block
  - Non-Retrofittable to M/700
- o Bolt Lock w/Override
- o New Scope Mounts - Possibly aftermarket bases and rings. To be offered with rifle package.
- o New Extractor System
- o New 'Custom Shop' Barrel Contour
  - Mountain Rifle Crown
- o Improved Bedding/Accuracy Features  
Example:
  - Thicker barrel bracket
  - Relieved thread - rec. fit & full hub bearing
- o M/700 Receiver to start with same round blank size and cosmetically altered behind front ring of steel over locking lugs.
- o New Wood Stock - Cosmetically altered for fittings/dress up/checkering

The "N'Bar" Design features will initially be produced in five calibers (30-06, 270, 280, 25-06 & 7MM Mag.) during the first year of introduction. These design/cost estimates are based strictly on introduction of these five calibers only in long action standard and mag. calibers only. If at a later point in time other calibers and short actions are added to this program, they will have additional development and introduction costs added.