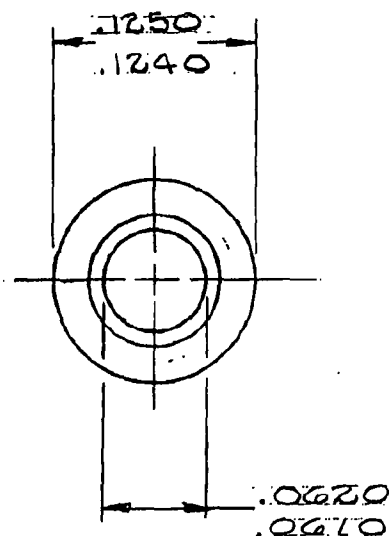
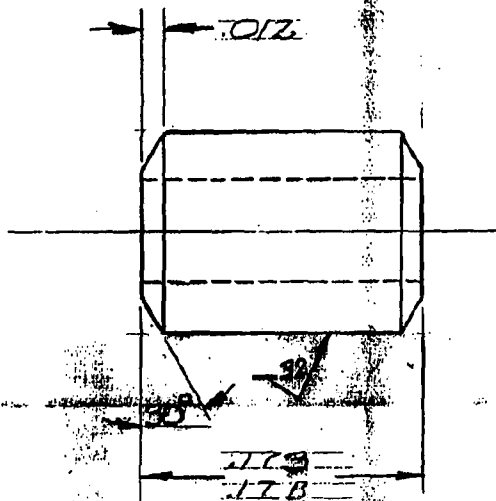


A-15460		RESEARCH & DEV. DEPT.	
SCALE	SUPERSEDES-REFERENCE		
10 X			
TITLE: ROLLER			
DES. BY DATE	DRN. BY DATE	CHK. BY DATE	APP. BY DATE
	12/12/61		12/12/61
FOR DETAILS, SEE PROCESS RECORD			
MOORE	PART USE	QUAN.	SEE
	ROLLER LINK ROLLER	2	

UNLESS OTHERWISE NOTED, TOLERANCES ON DECIMAL DIMENSIONS ARE $\pm .005$ & ON FRACTIONAL DIMENSIONS $\pm \frac{1}{64}$ & ON ANGULAR DIMENSIONS $\pm 00^{\circ}30'$. FINISHES ARE DESIGNATED BY ROOT MEAN SQUARE (R.M.S.) MICRO-INCH ROUGHNESS VALUES AND ARE THE MAXIMUM ROUGHNESS ACCEPTABLE, UNLESS OTHERWISE SPECIFIED, FINISH ROUGHNESS TO BE $\sqrt{125}$ OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT

MATERIAL *Fe, Cu, C Low Density*
HEAT TREAT *None*
COLOR *Immerse in Oil! R.C. 7/12/61*
HEAT TREAT AND COLOR TO BE DONE BY REMINGTON



THIS DRAWING OR INFORMATION IS PROPRIETARY INFORMATION TO THE REMINGTON ARMS COMPANY, INC.

11	XP-700	8563	E	12-29-70
ALT.	2/28/71	WAB	REFERENCE	BY DATE
ALTERATIONS				

A-15460