

UNLESS OTHERWISE NOTED,
TOLERANCES ON ALL DIMENSIONS ARE:
1 PLACE .010
2 PLACE .010
3 PLACE .001
4 ON FRACTIONAL DIMENSIONS ± 1/64
5 ON ANGULAR DIMENSIONS ± 30°-30'
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGHNESS
ACCEPTABLE, UNLESS OTHERWISE SPECIFIED.
FINISH ROUGHNESS TO BE 125 OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT
MATERIAL _____
HEAT TREAT _____
HARDNESS _____
COLOR _____
HEAT TREAT AND COLOR TO BE DONE BY
REMINGTON

ALTERATIONS

ALT.	WAS	REF.	BY	DATE

PART NAME	PART NO
SEAR HOUSING	15452
SEAR BLOCK STOP SCREW	17053

THIS DRAWING OR INFORMATION IS
PROPRIETARY INFORMATION TO THE
REMINGTON ARMS COMPANY, INC.

XP-100	SEAR HOUSING SUB-ASSEMBLY			
MODEL	PART NO.	PART USE		
DES. BY DATE	DRN. BY DATE	CHK. BY DATE	APP. BY DATE	
V 5-28-80	B 5-28-80	FGH 5-29-80	JWB 5/27/80	
TITLE ASSEMBLY				
NUMBER	SCALE	SUPERSCOES	REFERENCE	
B-16925	—	—	R 11204	
REMINGTON ARMS CO. INC. ILION RESEARCH DIV.				