B-15369

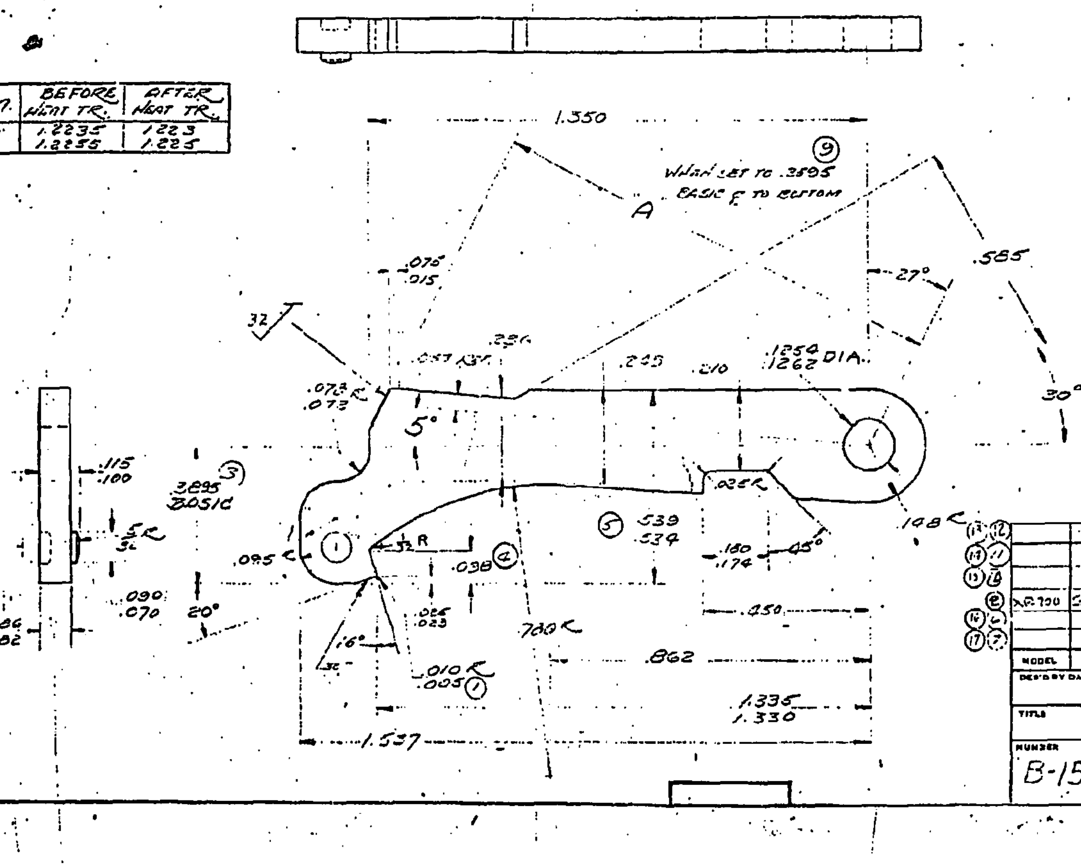
C-1022
See N-26590

⑧ NOTE
USE BLANK - 1B-17945

DIM.	BEFORE HEAT TR.	AFTER HEAT TR.
"A"	1.2235 1.2255	1.223 1.225

DO NOT SCALE THIS DRAWING: WORK TO FIGURES
UNLESS OTHERWISE NOTED, TOLERANCES ON DECIMAL DIMENSIONS ARE ±.005 & ON FRACTIONAL DIMENSIONS ± 1/64 & ON ANGULAR DIMENSIONS ± 00°-30′
FINISHES ARE DESIGNATED BY ROOT MEAN SQUARE (R.M.S.) MICRO-INCH ROUGHNESS VALUES AND ARE THE MAXIMUM ROUGHNESS ACCEPTABLE. UNLESS OTHERWISE SPECIFIED, FINISH ROUGHNESS TO BE 125 OR BETTER.

ALTERATIONS				
LET.	WAS	REFERENCE	BY	DATE
1	ADDED .010/.005 R	4375	[illegible]	10-16-61
2	ADDED	4481	[illegible]	1-9-62
3	.3815	4445	[illegible]	1-12-62
4	.090	"	"	"
5	.531/.526	"	"	"
6	110 ADL	"	"	"
7	700 A	"	"	"
8	ADDED	4405	"	1-25-62
9	.3815	"	"	"
10	ADDED 721-13	4499	[illegible]	4/1/62
11	ADD 721 / 600-B	5169	[illegible]	1/29/63
12	ADD USE	6479	DD	3 Nov 66
13	700 AE	6509	DD	22 Nov 66
14	700 B	"	"	"
15	600	"	"	"
16	700 ADL	"	"	"
17	700 BDL	6509	DD	22 Nov 66


1.350
⑨ WHEN SET TO .3895 BASIC ℄ TO BOTTOM
A
.585
27°
30°
.075
.015
32
.236
.057 REF.
.245
.210
.1254
.1262 DIA.
.078 R
.073
5°
.115
.100
③ .3895 BASIC
5/32 R
.095 R
①
1/32 R
.038 ④
.026
.023
⑤ .539
.534
.025 R
.180
.174
45°
.148 R
.090
.070
20°
.086
.082
16°
.010 R
.005 ①
.700 R
.250
.862
1.335
1.330
1.537

⑫⑬				
⑪⑭				
⑩⑮				
②	AR700	SAFETY CAM BLANK	1	
⑯⑥				
⑰⑦				
	MODEL	PART USE	QUAN.	SEE

DES'D BY DATE	DRAWN BY DATE	CHECK BY DATE	APPR. BY DATE
	KC 6-22-61	RJS 7-7-61	7/10/61

TITLE SAFETY CAM

NUMBER	SCALE	SUPERSEDES—REFERENCE
B-15369	4X	

REMINGTON ARMS CO. INC.
RESEARCH & DEV. DEPT.

7794 REV.2