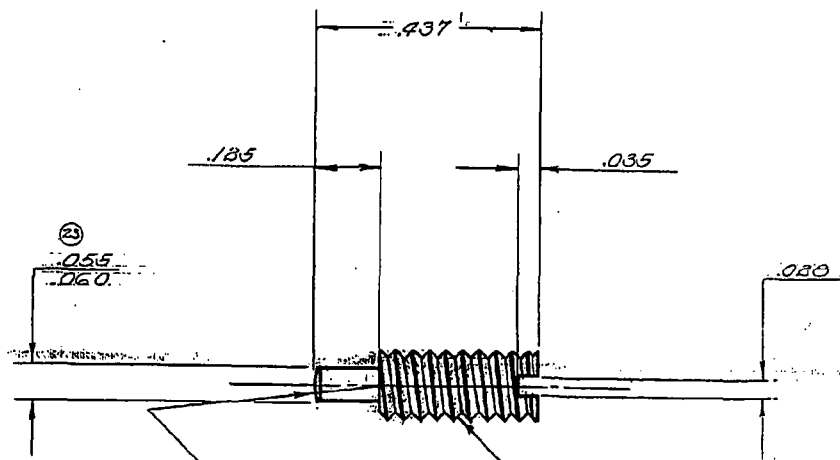


B-17053

DO NOT SCALE THIS DRAWING: WORK TO FIGURES
UNLESS OTHERWISE NOTED. TOLERANCES
ON DECIMAL DIMENSIONS ARE $\pm .005$
& ON FRACTIONAL DIMENSIONS $\pm \frac{1}{32}$
& ON ANGULAR DIMENSIONS $\pm 0^{\circ}30'$
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGH-
NESS ACCEPTABLE, UNLESS OTHERWISE
SPECIFIED. FINISH ROUGHNESS TO BE
157 OR BETTER.

REVISIONS

LET.	WAS	REFERENCE	BY	DATE
18	REDRAWN	9557	42	3-8-62
19	A-17053	"	"	"
20	40XCF 785	9832	12	7-14-62
21	40XCF 785	5120	"	1-29-63
23	.065/.060	"	"	"
24	ADDED USE	6479	DD	3-14-64
25	ADD-USE	6666	4A	7-11-66
26	40XCF 40XCF 785 2A SCREW	7110	DD	7-11-66
27	ADD-ADDED USE 600	8445	42	9-21-74
28	REMOVED	9808	4A	4-9-74
29	TRIG ADJ. SC.	10899	41	1-7-77
30	ADDED	11204	13	1-15-77
31	ADJ. USE 7LWT	11667	42	1-14-77
32	REMOVED	12337	42	1-16-77

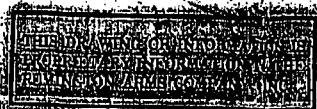


.185
SPHERICAL R.

#6-40-N.F.-3
MAX. O.D. .1330
MIN. .1332
PITCH DIA. MAX. .1210
MIN. .1194

RECOMMENDED MATERIAL AND HEAT TREAT

MATERIAL: 40XCF 785
HEAT TREAT: 11667
HARDNESS: 11667
COLOR: 11667
HEAT TREAT AND COLOR TO BE DONE BY REMINGTON



FOR BLANK DRAWING
SEE B-91920

MODEL	PART USE	QUAN.	SEE
27	TRIGGER STOP SCREW	1	
25	TRIGGER STOP SCREW	1	
29	TRIGGER ENGAGE SPR.	1	P.L.
24	TRIGGER ENGAGEMENT SCREW	1	P-2756
21	TRIGGER SPRING SCREW	1	P-4750
28	TRIGGER STOP SCREW	1	
26	TRIGGER STOP SCREW	1	
31	TRIGGER SCREW, FRONT	1	P.L.
32	TRIGGER STOP SCREW	1	
20	TRIGGER SCREW FRONT	1	
1-PR	TRIGGER STOP SCREW	1	
20	TRIGGER STOP SCREW	1	
785	TRIGGER STOP SCREW	1	
40X	TRIGGER STOP SCREW	1	
728	TRIGGER STOP SCREW	1	
781	TRIGGER STOP SCREW	1	