

RD 6637

DCR No. _____
Sheet 1 of 2

Requested by	Changed by	Date
R.F.D	J. HAST	4/3/72
Originating Date	Transmittal Date	
	4-5-72	

[illegible]

Dwg. No.	Rev. No.	Recommended Design Change - Reason - Disposition of parts
E-32850	2	ADDED .4485 REF. TO ESTABLISH A DIRECT RELATIONSHIP BETWEEN THE EJECTION PORT (REC.) AND THE EJECTION PORT ON THE STOCK
	3	CHANGED 1.607-1.603 REF. TO 1.605 REF. TO ELIMINATE TOL. ON REF. DIM.

APPROVED:

William

$$44 \overline{) 72}$$

DESIGN CHANGE REQUEST
and
TRANSMITTAL OF DRAWINGS

DCR # 8840

Sheet 2092

Dwg. No.	Rev. No.	Recommended Design Change - Reason - Disposition of Parts
E-20181	156	ADDED .4485 REF. DIM. - TO ESTABLISH A DIRECT RELATIONSHIP BETWEEN EJECTION PORT (REC.) AND THE EJECTION PORT ON THE STOCK
	157	CHANGED 1.607-1.603 REF. TO 1.605 REF. - TO ELIMINATE TOL. ON REF. DIM.
E-26390	*112	CHANGED .515-.530 DIM. TO .530 NOMINAL TO STANDARDIZE TOL. AND FACILITATE PROD.
	113	CHANGED .220 DIM. FROM TOP OF STOCK TO .463 FROM RECEIVER SEAT TO REDUCE TOL. BUILD UP BETWEEN EJECTION PORT (STOCK) AND EJECTION PORT ON RECEIVER
	114	REDIMENSIONED "FIRE CONTROL CUT" TO FACILITATE BOTH R.H. AND L.H. (WITH 1 CUT) K. CHADWICK
	115	REDIMENSIONED "SAFETY CLEARANCE CUT" TO FACILITATE BOTH R.H. AND L.H. (MADE CUT SAME, BOTH SIDES, REMOVE "C" DIM.)
1D-32920	1	CHANGED VIEW TO CORRESPOND TO E-26390 REV. #115
	2	REMOVED DIM'S FOR "FIRE CONTROL CUT" (F.I.) CORRESPOND TO E-26390 REV. #115
1D-32920	1	REMOVED DIM'S AND CHANGED VIEW TO CORRESPOND TO E-26390 - REV. # 115
	*112	TO GIVE MORE ROOM FOR MAGAZINE INDEX IN LONG ACTION MAGNUM TO ALLOW 3 RDS. TO BE LOADED WITHOUT BOLT BINDING