

B-90557

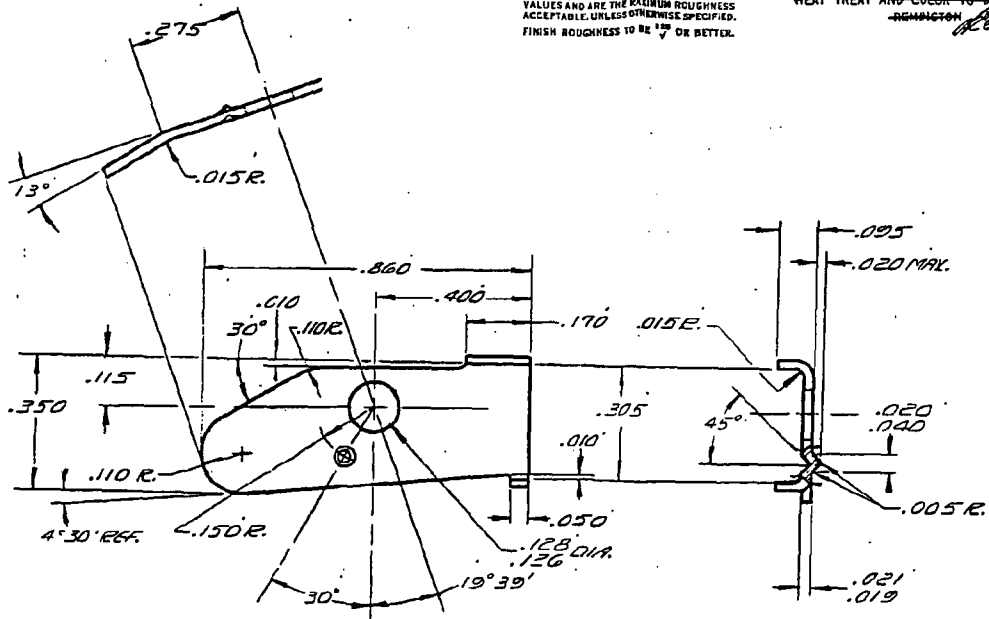
DO NOT SCALE THIS DRAWING: WORK TO FIGURES
UNLESS OTHERWISE NOTED.
TOLERANCES ON DECIMAL DIMENSIONS ARE:
1 PLACE (.1) - TOLERANCE $\pm .015$
2 PLACE (.01) - TOLERANCE $\pm .010$
3 PLACE (.001) - TOLERANCE $\pm .005$
4 ON FRACTIONAL DIMENSIONS $\pm 1/64$
5 ON ANGULAR DIMENSIONS $\pm .05^\circ$ - 30°
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGHNESS
ACCEPTABLE, UNLESS OTHERWISE SPECIFIED.
FINISH ROUGHNESS TO BE $\sqrt{V}$ OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT

MATERIAL C-1095
HEAT TREAT 350-60-69
HARDNESS TEMPER ORDER
COLOR
HEAT TREAT AND COLOR TO BE DONE BY
REMINGTON see 12/4/71

ALTERATIONS

ALT.	WAS	REF.	BY	DATE



700		SAFETY DETENT SPR	
MODEL	PART NO.	PART USE	SEE
DES. BY DATE	CHK. BY DATE	CHK. BY DATE	APP. BY DATE
11.12.70	11.12.70	11.12.70	11.12.70
TITLE SPRING			
NUMBER	SCALE	SUPERSEDES	REFERENCE
B-90557	4:1		
REMINGTON ARMS CO. INC.			
ILION RESEARCH DIV.			

Form 770-1 Rev. 1/70