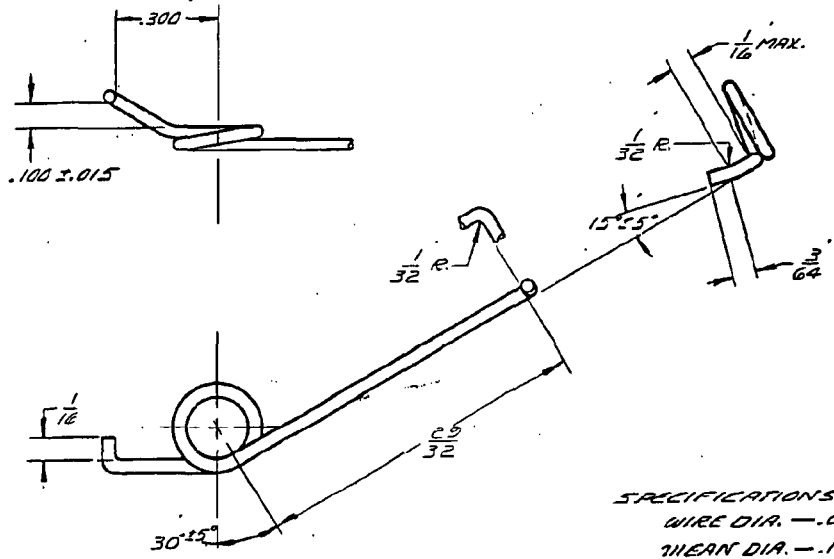


45506-B

GO-NO SCALE THIS DRAWING; WORK TO FIGURES
UNLESS OTHERWISE NOTED.
TOLERANCES ON DECIMAL DIMENSIONS ARE:
1 PLACE (.1) - TOLERANCE $\pm .015$
2 PLACE (.01) - TOLERANCE $\pm .010$
3 PLACE (.001) - TOLERANCE $\pm .005$
4 ON FRACTIONAL DIMENSIONS $\pm 1/64$
5 ON ANGULAR DIMENSIONS $\pm .005$
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGHNESS
ACCEPTABLE UNLESS OTHERWISE SPECIFIED.
FINISH ROUGHNESS TO BE 125 OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT
MATERIAL MUSIC WIRE
HEAT TREAT STRESS RELIEVE
HARDNESS
COLOR
HEAT TREAT AND COLOR TO BE DONE BY
REMINGTON
DEC 14/71

ALTERATIONS				
ALT.	WAR	REF.	BY	DATE



SPECIFICATIONS:
WIRE DIA. - .030
MEAN DIA. - .196
I. DIA. - .160 MIN.
NO. OF ACTIVE COILS - 1
WIND - R.M.

700 E.M.		BOLT STOP SPRING	
MODEL	PART NO.	PART USE	SEE
DES. BY DATE	CHK. BY DATE	APP. BY DATE	
TITLE SPRING - TENSION			
NUMBER	SCALE	SUPERSEDED	REFERENCE
B-90534	4:1		
REMINGTON ARMS CO. INC. ILION RESEARCH DIV.			