

MICRO

DCR 11760

DESIGN CHANGE REQUEST (DCR)

Sheet 1 of 1

OR

~~TRANSMITTAL OF DRAWINGS / PARTS LIST~~

Requested By	Changed By	Date
E. STAFFORD	J. PUNKER	7/15/83
Originating Date	Transmittal Date	
7/14/83	7/15/83	

Model	Part Name / List	Drawing No.	Part No.
MOHAWK S.C.C.	SEAR SAFETY CON.	C-91470	91470

Dwg. No.	Rev. No.	Design Change
C-91470	13	ADDED BLANK ORDER NO.

Classification of Change

- () Functional Change
 () Safety Mechanism Revision
 () Appearance

NOTE: Any or all of the above changes to current models require approval of Operations Committee and approval of DCR by Div. Manager. On models NOT IN PRODUCTION the above changes require approval of Div. Manager ONLY.

(X) Other

Designer Signature

Reason for Change: ORDER BLANK NUMBER NEEDED
 FOR SHOT FLOOR CONTROL

Disposition of Parts on Hand: (check below)

() Scrap () Alter (X) Use Inventory () RD 6589 Attached

APPROVED:

(P.E.&C: If part is either scrapped or altered)

M600 DCR Observations

- M600 DCR's start early 1962
- XC-17 early designation for M600 changed to M600 3/62
- 5/62 Altered safety cam to elim. 2nd step in safety motion
- early 62-63 M600 had separate sec + safety cam
- 9/63 TC + T end changed
- 6/64 TC. HT. reference to make bar removed earlier
Both M600 + M700 TC Note: Not provided with M700 DCR's
- 6/66 Single pc. SSC model 600 + 700
- 10/66 change M263-95, D-17996 + B15365 to C-15666 (SSC)
- 4/68 change trigger spring + Tns adjustment
- 5/69 Trigger pin hole drill + ream to eliminate mis-alignment
- 2/73 Added gauge pts to safety for inspect of purchased parts
- 10/76 SSC dia changed to reflect undocumented boring changes 2 several yrs ago.
- 7/76 M600 Tns. ass. drawing change to M700
- 2/77 Both M600 + M700 changed dia to conform to production
Added dia for bar due to tumbling
- 9/77 Added ID note to avoid mixing up M600 + M700 SSC's
- 12/77 safety bias with stock eliminate
- 11/77 SSC M700 changed to eliminate interference
- 12/77 add notes on inspection + bars
- 12/77 Better dia control of TC
- 6/73 Common housing blank for M600 + M700
- 5/78 TC M700 extensive notes on flatness, must smooth no bars
- 3/79 update drawing to SSC powder coating dia in case since 76
- 9/79 SSC dia changed slightly to conform to powder production output
- 3/82 Bolt lock was removed from M600 cut off (remove) arm

Not much in Owners manuals via F5m