

## DESIGN CHANGE REQUEST (DCR)

DCR

11502

OR

Sheet

1 of 14

TRANSMITTAL OF DRAWINGS / PARTS LIST

|                  |                  |          |
|------------------|------------------|----------|
| Requested By     | Changed By       | Date     |
| MARKETING        | D.S. Murphy      | 10-10-83 |
| Originating Date | Transmittal Date |          |
| 10-10-83         | 1-3-84           |          |

| Model        | Part Name / List  | Drawing No. | Part No. |
|--------------|-------------------|-------------|----------|
| Sportsman 74 | Action Bar Blank  | D-91489     | 91489    |
| "            | Reinforcement     | D-91722     | 91722    |
| "            | Fore-end          | D-14552     | 92902    |
| " 74-76      | Butt Plate        | D-14472     | 14472    |
| " "          | Magazine          | D-28625     | 28625    |
| " "          | Action Bar Sleeve | D-34245     | 34245    |

| Dwg. No. | Rev. No. | Design Change       |
|----------|----------|---------------------|
| D-91489  | 5        | Add Use for SpTs 74 |
| D-91722  | 7        | " " " " "           |
| D-14552  | 8        | " " " " "           |
| D-14472  | 10       | " " " " " 76        |
| D-28625  | 34       | " " " " "           |
| D-34245  | 17       | " " " " "           |

## Classification of Change

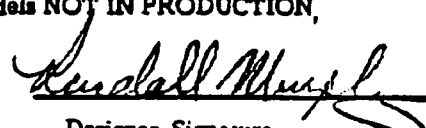
( ) Functional Change

( ) Safety Mechanism Revision

☒ Appearance

NOTE: Any or all of the above changes to current models require approval of Operations Committee and approval of DCR by Div. Manager. On models NOT IN PRODUCTION, the above changes require approval of Div. Manager ONLY.

( ) Other

  
 Designer Signature

Reason for Change: THE INTRODUCTION OF TWO NEW MODELS.

Sportsman 74 &amp; 76

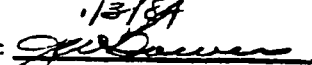
## Disposition of Parts on Hand: (check below)

( ) Scrap

( ) Alter

( ) Use Inventory

( ) RD 6589 Attached

APPROVED:   1/3/84

(P.E.&amp;C: If part is either scrapped or altered)

DESIGN CHANGE REQUEST (DCR)  
PARTS LIST CHANGE NOTICE (PLCN)  
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PARTS LIST TRANSMITTAL

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TRANSMITTAL of DRAWINGS / PARTS LIST

| Model   | Part Name               | Drawing No. | Part No.    |
|---------|-------------------------|-------------|-------------|
| 74 & 76 | STOCK (Press Formed)    | 1D-90544    | 90544       |
| " " "   | " " "                   | 2D-90544    | 90544       |
| " "     | DISCONNECTOR            | D-91431     | 91431       |
| " " "   | Receiver Insert         | D-91436     | 91436       |
| " " "   | Barrel                  | D-34280     | 34280       |
| " "     | Action Tube Support     | C-91391     | 91391       |
| " " "   | Bolt Carrier Blank      | C-91402     | 91402       |
| " "     | Ejection Port Cover     | C-91409     | 91409       |
| " "     | Receiver                | C-91426     | 91426       |
| " " "   | Hammer BLANK            | C-91484     | 91484       |
| " " "   | "                       | C-91485     | 91485       |
| " "     | Action Bar Sleeve Blank | C-91488     | 91488       |
| " "     | Action Bar Assembly     | C-91561     | 91561       |
| " " "   | Firing Pin              | C-91567     | 91567       |
| " " "   | Extractor               | C-91816     | 91816       |
| " "     | Fore-end Tip Spacer     | C-91831     | 91831       |
| " "     | Fore-end Screw          | C-91871     | 91871       |
| " " "   | Screw Blank             | C-91916     | 91916       |
| " "     | Magazine Assembly       | C-28650     | 28650       |
| " " "   | Receiver Marking        | C-100655    | 100655 & 56 |
| " "     | Take down Nut BLANK     | C-29610     | 29610       |
| " " "   | Magazine Latch BLANK    | C-32325     | 32325       |

| Dwg. No.  | Rev. No. | Recommended Design Change - Reason - Disposition of parts |
|-----------|----------|-----------------------------------------------------------|
| 1-D-90544 | 13       | Add Use for 74 & 76                                       |
| 2-D-90544 | 7        | " " " " "                                                 |
| D-91431   | 4        | " " " " "                                                 |
| D-91436   | 6        | " " " " "                                                 |
| D-34280   | 20       | " " " " "                                                 |
| D-91391   | 6        | " " " " "                                                 |
| C-91402   | 20       | " " " " "                                                 |

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TRANSMITTAL of DRAWINGS / PARTS LIST

| Model      | Part Name                       | Drawing No. | Part No.    |
|------------|---------------------------------|-------------|-------------|
| SPTS 74876 | STOCK & Receiver Assembly       | C-32740     | 92911 92923 |
| " "        | Action Bar Sub Assembly         | C-34240     | 34240       |
| " " "      | Magazine Latch                  | C-34320     | 34320       |
| " "        | Takedown Nut                    | C-34325     | 34325       |
| " "        | Trigger Plate                   | C-34360     | 92917       |
| " "        | Trigger Plate Assembly          | C-34365     | 92916       |
| " "        | Barrel Lug                      | C-34295     | 34295       |
| " "        | Fore-end Reinforcement Assembly | C-34580     | 34580       |
| " "        | Magazine Follower               | C-92260     | 92260       |
| " "        | Rear Sight Base Blank           | C-91760     | 91760       |
| " "        | Magazine Follower Blank         | C-92259     | 92259       |
| " "        | Handle, Operating               | C-15000     | 15000       |
| " " "      | Trigger Blank                   | 16-16372    | 16372       |
| " " "      | Eye-piece BLANK                 | C-16500     | 16500       |
| " " "      | Rear Sight Leaf Blank           | C-16501     | 16501       |
| " " "      | Firing Pin Blank                | C-16658     | 16658       |
| " "        | Action Tube Support Blank       | C-16660     | 16660       |
| " " "      | Fore-end Screw Blank            | C-16665     | 16665       |
| " "        | Bolt Release Blank              | C-16670     | 16670       |
| " " "      | Connector - Left Blank          | C-16684     | 16684       |
| " "        | Bolt Release                    | C-19378     | 19378       |
| " " "      | Magazine Spring                 | C-19639     | 19639       |

| Dwg. No. | Rev. No. | Recommended Design Change - Reason - Disposition of parts |
|----------|----------|-----------------------------------------------------------|
| C-91409  | 2        | Add Use Sportsman 74                                      |
| C-91426  | 6        | " " " "                                                   |
| C-91484  | 5        | " " " " 76                                                |
| C-91485  | 8        | " " " "                                                   |
| C-91488  | 3        | " " " "                                                   |
| C-91561  | 8        | " " " "                                                   |
| C-91567  | 12       | " " " "                                                   |

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DESIGN CHANGE REQUEST  
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| Dwg. No. | Rev. No. | Recommended Design Change - Reason - Disposition of Parts |
|----------|----------|-----------------------------------------------------------|
| C-91816  | 5        | Add Use Sportman 74 & 76                                  |
| C-91831  | 1        | " " " "                                                   |
| C-91871  | 7        | " " " "                                                   |
| C-91916  | 4        | " " " "                                                   |
| C-100655 |          | INITIAL TRANSMITTAL                                       |
| C-26910  | 1        | Add Use Sportman 74                                       |
| C-32325  | 1        | " " " " & 76                                              |
| C-32740  | 3        | " " " "                                                   |
| C-34240  | 11       | " " " "                                                   |
| C-34320  | 22       | " " " "                                                   |
| C-34335  | 10       | " " " "                                                   |
| C-34360  | 9        | " " " "                                                   |
| C-34365  | 2        | " " " "                                                   |
| C-34295  | 27       | " " " "                                                   |
| C-34580  | 3        | " " " "                                                   |
| C-92260  | 1        | " " " "                                                   |
| C-91760  | 1        | " " " "                                                   |
| C-92259  | 1        | " " " "                                                   |
| C-15000  | 10       | " " " "                                                   |
| C-16373  | 22       | " " " "                                                   |
| C-16500  | 1        | " " " "                                                   |
| C-16501  | 1        | " " " "                                                   |
| C-16658  | 1        | " " " "                                                   |
| C-16660  | 1        | " " " "                                                   |
| C-16665  | 1        | " " " "                                                   |
| C-16670  | 1        | " " " "                                                   |
| C-16684  | 1        | " " " "                                                   |
| C-19378  | 12       | " " " "                                                   |
| C-19639  | 22       | " " " "                                                   |
| C-20610  | 40       | " " " "                                                   |
| C-25370  | 50       | " " " "                                                   |
| C-25410  | 60       | " " " "                                                   |
| C-31328  | 3        | " " " "                                                   |

DESIGN CHANGE REQUEST (DCR)  
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TRANSMITTAL of DRAWINGS / PARTS LIST

| Model      | Part Name                              | Drawing No. | Part No. |
|------------|----------------------------------------|-------------|----------|
| 3pts 79-76 | Trigger Assembly                       | C-20610     | 20610    |
| " " "      | Trigger                                | C-25370     | 25370    |
| " " "      | Butt Plate Screw                       | C-25410     | 25410    |
| " " "      | Action Bar                             | C-91388     | 91388    |
| " 74       | Barrel Assembly                        | C-28685     | 28691    |
| " " "      | Barrel Assembly Complete               | C-28855     | 28855    |
| " " "      | Rear Sight Base                        | C-14237     | 14237    |
| " " "      | Rear Sight Assembly                    | C-29350     | 29350    |
| " " "      | Rear Sight Leaf                        | C-15728     | 15728    |
| " " "      | Rear Sight Rib                         | C-91041     | 91041    |
| " " "      | Rear Sight Eyepiece                    | C-14238     | 14238    |
| " " "      | Front Sight                            | C-23805     | 23805    |
| " " "      | Barrel Final Assembly                  | C-28245     | 28245    |
| " " "      | Front Sight                            | C-16771     | 16771    |
| " " "      | Barrel Final Sub-Assembly              | R-28255     | 28255    |
| " " "      | Front Sight Ramp                       | B-28510     | 28511    |
| " " "      | Rear Sight Rib Spacer                  | B-91042     | 91042    |
| " " "      | Trigger Plate Pin Bushing, Rear BLANK  | B-91856     | 11856    |
| " " "      | Trigger Plate Pin Bushing, Front BLANK | B-91890     | 91890    |
| " " "      | Action Bar Assembly Complete           | B-92134     | 92134    |
| " " "      | STOCK Assembly                         | B-92912     | 92912    |
| " " "      | Sear Blank                             | B-90439     | 91439    |

| Dwg. No. | Rev. No. | Recommended Design Change - Reason - Disposition of parts |
|----------|----------|-----------------------------------------------------------|
| C-26685  | 2        | Add Use Sportsman 74 & 76                                 |
| C-28855  | 1        | " " " "                                                   |
| C-14237  | 8        | " " " "                                                   |
| C-29350  | 5        | " " " "                                                   |
| C-15728  | 15       | " " " "                                                   |
| C-91041  | 2        | " " " "                                                   |
| C-14238  | 9        | " " " "                                                   |

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| Dwg. No. | Rev. No. | Recommended Design Change - Reason - Disposition of Parts |
|----------|----------|-----------------------------------------------------------|
| C-23805  | 23       | Add Use Sportsman 74 & 76                                 |
| C-28245  | 1        | " " " "                                                   |
| C-16771  | 21       | " " " "                                                   |
| "        | 22       | Change Material from Brass 1163 TO HD 1002                |
| "        | 23       | Added LockTite Impregnate                                 |
| "        | 24       | Change Microbond over Sulfide Black To Black Oxide        |
| B-28255  | 1        | Add Use Sportsman 74                                      |
| B-28510  | 16       | " " " 76                                                  |
| B-91042  | 3        | ADDEND BLANK + PART USE " " "                             |
| B-91886  | 1        | " " " " "                                                 |
| B-91890  | 1        | " " " " "                                                 |
| B-92134  | 1        | " " " " "                                                 |
| B-92912  |          | Initial Transmittal                                       |
| B-90439  | 14       | Add Use Sportsman 74 & 76                                 |
| B-91043  | 1        | ADDEND BLANK AND PART USE " " "                           |
| B-91390  | 8        | " " " " "                                                 |
| B-91401  | 4        | " " " " "                                                 |
| B-91404  | 14       | " " " " "                                                 |
| B-91405  | 6        | " " " " "                                                 |
| B-91421  | 4        | " " " " "                                                 |
| B-91433  | 4        | " " " " "                                                 |
| B-91793  | 12       | " " " " "                                                 |
| B-17419  | 33       | " " " " "                                                 |
| B-16681  | 1        | " " " " "                                                 |
| B-16667  | 1        | " " " " "                                                 |
| B-16655  | 1        | " " " " "                                                 |
| B-14242  | 11       | " " " " "                                                 |
| B-14554  | 5        | " " " " "                                                 |
| B-14805  | 3        | " " " " "                                                 |
| B-15034  | 18       | " " " " "                                                 |
| B-16487  | 3        | " " " " "                                                 |
| B-16604  | 1        | " " " " "                                                 |
| B-16675  | 1        | " " " " "                                                 |

DESIGN CHANGE REQUEST (DCR)  
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TRANSMITTAL of DRAWINGS / PARTS LIST

| Model     | Part Name                 | Drawing No. | Part No. |
|-----------|---------------------------|-------------|----------|
| Spl 74-76 | Rear Sight Screw          | B-91043     | 91043    |
| " "       | Action Tube               | B-91390     | 91390    |
| " "       | Bolt Carrier              | B-91401     | 91401    |
| " "       | Breech Bolt BLANK         | B-91404     | 91404    |
| " "       | Ejector                   | B-91405     | 91405    |
| " "       | Fore-End Bushing          | B-91421     | 91421    |
| " "       | Magazine Hatch Spring     | B-91433     | 91433    |
| " "       | Barrel Marking            | B-91793     | 91793    |
| " "       | Connector Left            | B-17419     | 17419    |
| " "       | Hammer Plunger Blank      | B-16681     | 16681    |
| " "       | Fore-End Spring BLANK     | B-16667     | 16667    |
| " "       | Ejector Blank             | B-16655     | 16655    |
| " "       | Receiver Plug Screw       | B-14242     | 14242    |
| " "       | Fore-End Cap              | B-14554     | 14554    |
| " "       | Receiver Blank            | B-14805     | 14805    |
| " "       | Fore-End Spring           | B-15034     | 15034    |
| " "       | Receiver Plug Screw Blank | B-16487     | 16487    |
| " "       | Fore-end Cap BLANK        | B-16664     | 16664    |
| " "       | Bolt Blank                | B-16675     | 16675    |
| " "       | STOCK Bolt BLANK          | B-16677     | 16677    |
| " "       | Hammer Pin Blank          | B-16680     | 16680    |
| " "       | Connector - Right Blank   | B-16683     | 16683    |

| Dwg. No. | Rev. No. | Recommended Design Change - Reason - Disposition of parts |
|----------|----------|-----------------------------------------------------------|
| B-16677  | 1        | Add Use Sportsman 74 - 76                                 |
| B-16680  | 1        | " " " " "                                                 |
| B-16683  | 1        | " " " " "                                                 |
| B-16724  | 13       | " " " " "                                                 |
| B-17465  | 19       | " " " " "                                                 |
| B-17539  | 32       | " " " " "                                                 |
| B-17541  | 26       | " " " " "                                                 |

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TRANSMITTAL of DRAWINGS / PARTS LIST

| Model      | Part Name                             | Drawing No. | Part No. |
|------------|---------------------------------------|-------------|----------|
| SPts 74-76 | Front Sight Ramp Blank                | B-16724     | 16724    |
| " " "      | Hammer Plunger                        | B-17465     | 17465    |
| " " "      | Trigger Plate Pin Detent Spring Front | B-17539     | 17539    |
| " " "      | Trigger Plate Pin Bushing Rear        | B-17541     | 17541    |
| " " "      | Connector, Right                      | B-17551     | 17551    |
| " " "      | Hammer Pin                            | B-18455     | 18455    |
| " " "      | Barrel Extension Bolt                 | B-18510     | 18510    |
| " " "      | Receiver Stud                         | B-18551     | 18551    |
| " " "      | Sear                                  | B-18750     | 18750    |
| " " "      | Stock Bearing Plate                   | B-19621     | 19621    |
| " " "      | Trigger Plate Pin Front               | B-20600     | 20602    |
| " " "      | Trigger Plate Pin Rear                | B-20605     | 20607    |
| " " "      | Bolt Release Assembly                 | B-21875     | 21875    |
| " " "      | Ball                                  | B-23220     | 23223    |
| " " "      | Safety                                | B-25115     | 25115    |
| " " "      | Trigger Plate Pin Front Blank         | B-28950     | 28951    |
| " " "      | Trigger Plate Pin Rear Blank          | B-28955     | 28956    |
| " " "      | Front Sight Ramp screw Blank          | B-90347     | 90347    |
| " " "      | Safety Blank                          | B-91883     | 91883    |
| " " "      | Spring                                | A-19478     | 19478    |
| " " "      | Action Bar Rivet                      | A-18390     | 18390    |
| " " "      | Stock Bolt                            | A-18571     | 18571    |

| Dwg. No. | Rev. No. | Recommended Design Change - Reason - Disposition of parts |
|----------|----------|-----------------------------------------------------------|
| B-17551  | 23       | Revised & Redrawn                                         |
| B-18455  | 6        | Add Use Specification 74-76                               |
| B-18510  | 21       | " " " " "                                                 |
| B-18551  | 15       | " " " " "                                                 |
| B-18750  | 49       | " " " " "                                                 |
| B-19621  | 13       |                                                           |
| B-20600  | 47       | Revised & Redrawn Add Specification 74-76                 |

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| Dwg. No. | Rev. No. | Recommended Design Change - Reason - Disposition of Parts |
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| B-20605  | 42       | Add Use Sportsman 74 - 76                                 |
| B-21875  | 2        | " " " "                                                   |
| B-23220  | 46       | " " " "                                                   |
| B-25115  | 32       | " " " "                                                   |
| B-28950  | 1        | " " " "                                                   |
| B-28955  | 2        | " " " "                                                   |
| B-90347  | 2        | " " " "                                                   |
| B-91883  | 1        | " " " "                                                   |
| A-19478  | 5        | " " " "                                                   |
| A-18390  | 12       | " " " "                                                   |
| A-18571  | 19       | Revised E Redrawn                                         |
| A-18513  | 8        | Add Use Sportsman 74                                      |
| A-91396  | 7        | " " " 76                                                  |
| A-91457  | 3        | " " " "                                                   |
| A-91661  | 1        | " " " "                                                   |
| A-91662  | 2        | " " " "                                                   |
| A-91823  | 3        | " " " "                                                   |
| A-91887  | 2        | " " " "                                                   |
| A-91891  | 1        | " " " "                                                   |
| A-91931  | 2        | " " " "                                                   |
| A-14236  | 9        | " " " "                                                   |
| A-14240  | 7        | " " " "                                                   |
| A-15091  | 3        | " " " "                                                   |
| A-16498  | 1        | " " " "                                                   |
| A-16499  | 1        | " " " "                                                   |
| A-16111  | 4        | " " " "                                                   |
| A-16264  | 2        | " " " "                                                   |
| A-16657  | 1        | " " " "                                                   |
| A-16661  | 1        | " " " "                                                   |
| A-16666  | 4        | " " " "                                                   |
| A-16671  | 1        | " " " "                                                   |
| A-16675  | 1        | " " " "                                                   |
| A-16682  | 1        | " " " "                                                   |

DESIGN CHANGE REQUEST (DCR)  
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TRANSMITTAL of DRAWINGS / PARTS LIST

| Model      | Part Name                                | Drawing No. | Part No. |
|------------|------------------------------------------|-------------|----------|
| SPTS 74-76 | Action Tube Support Pin                  | A-18513     | 18513    |
| " " "      | Retaining Pin Blank                      | A-91396     | 91396    |
| " " "      | Carrier Insert                           | A-91487     | 91487    |
| " " "      | Firing Pin Retractor Spring              | A-91661     | 91661    |
| " " "      | EJECTOR SPRING                           | A-91662     | 91662    |
| " " "      | Trigger Plate Pin Bushing Assembly Rear  | A-91885     | 91885    |
| " " "      | Trigger Plate Pin Bushing Assembly Front | A-91887     | 91887    |
| " " "      | Orifice Screw                            | A-91891     | 91891    |
| " " "      | Barrel Extension                         | A-91931     | 91931    |
| " " "      | Elevation Screw                          | A-14236     | 14236    |
| " " "      | Windage Screw                            | A-14243     | 14243    |
| " " "      | Fore-end Reinforcement Support           | A-15091     | 15091    |
| " " "      | Windage Screw Blank                      | A-16498     | 16498    |
| " " "      | Elevation Screw Blank                    | A-16499     | 16499    |
| " " "      | Barrel Lug Locating Pin                  | A-16111     | 16111    |
| " " "      | Barrel Lug Brazing Shim                  | A-16264     | 16264    |
| " " "      | Ejector Retaining Pin Blank              | A-16657     | 16657    |
| " " "      | Cam Pin Blank                            | A-16661     | 16661    |
| " " "      | Fore-End Spacer Blank                    | A-16666     | 16666    |
| " " "      | Bolt Release Button Blank                | A-16671     | 16671    |
| " " "      | Stock Bolt Washer Blank                  | A-16678     | 16678    |
| " " "      | Sear Pin Blank                           | A-16682     | 16682    |

| Dwg. No. | Rev. No. | Recommended Design Change - Reason - Disposition of parts |
|----------|----------|-----------------------------------------------------------|
| A-16685  | 1        | Add Use Sportman 74-76                                    |
| A-16686  | 1        | " " " " "                                                 |
| A-16935  | 4        | " " " " "                                                 |
| A-16987  | 8        | " " " " "                                                 |
| A-16989  | 10       | " " " " "                                                 |
| A-16997  | 4        | " " " " "                                                 |
| A-17417  | 35       | " " " " "                                                 |

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TRANSMITTAL of DRAWINGS / PARTS LIST

| Model     | Part Name                             | Drawing No. | Part No. |
|-----------|---------------------------------------|-------------|----------|
| SPT 74-76 | Connector Pin Blank                   | A-16685     | 16685    |
| " " "     | Trigger Pin Blank                     | A-16686     | 16686    |
| " " "     | Chamber Brush                         | A-16935     | 16935    |
| " " "     | Fore-end Spacer                       | A-16987     | 16987    |
| " " "     | Firing Pin Retaining Pin              | A-16989     | 16989    |
| " " "     | Operating Handle Blank                | A-16997     | 16997    |
| " " "     | Trigger Plate Pin Bushing, Front      | A-17417     | 17417    |
| " " "     | Connector Pin                         | A-17420     | 17420    |
| " " "     | Sear Pin                              | A-17463     | 17463    |
| " " "     | Safety Spring                         | A-17514     | 17514    |
| " " "     | Safety Spring Retaining Pin           | A-17515     | 17515    |
| " " "     | Sear Spring                           | A-17518     | 17518    |
| " " "     | Trigger Pin                           | A-17533     | 17533    |
| " " "     | Trigger Plate Pin Detent Spring, Rear | A-17540     | 17540    |
| " " "     | Ejector Retaining Pin                 | A-18325     | 18325    |
| " " "     | Action Spring                         | A-18332     | 18332    |
| " " "     | Stock Bolt Lock Washer                | A-18572     | 18572    |
| " " "     | Stock Bolt Washer                     | A-18573     | 18573    |
| " " "     | Hammer Spring                         | A-19014     | 19014    |
| " " "     | Bolt Release Pin                      | A-19379     | 19379    |
| " " "     | Bolt Release Button                   | A-19380     | 19380    |
| " " "     | Cam Pin                               | A-19673     | 19673    |

| Dwg. No. | Rev. No. | Recommended Design Change - Reason - Disposition of parts |
|----------|----------|-----------------------------------------------------------|
| A-17420  | 28       | Revised & Redrawn                                         |
| A-17463  | 30       | Add Use Sportsman 74-76                                   |
| A-17514  | 20       | Revised & Redrawn                                         |
| A-17515  | 17       | Add Use Sportsman 74-76                                   |
| A-17518  | 34       | Revised & Redrawn                                         |
| A-17533  | 22       | " "                                                       |
| A-17540  | 17       | Add Use Sportsman 74-76                                   |

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| Dwg. No. | Rev. No. | Recommended Design Change - Reason - Disposition of Parts |
|----------|----------|-----------------------------------------------------------|
| A-18325  | 14       | Revised & Redrawn                                         |
| A-18332  | 9        | Add Use Sportsman 74                                      |
| A-18572  | 11       | " " " " 76                                                |
| A-18573  | 12       | " " " " "                                                 |
| A-19014  | 24       | " " " " "                                                 |
| A-19379  | 5        | " " " " "                                                 |
| A-19380  | 5        | " " " " "                                                 |
| A-19673  | 16       | " " " " "                                                 |
| H-92901  |          | INITIAL TRANSMITTAL                                       |
| H-92914  |          | " "                                                       |
| A-92052  | 1        | Add Use Sportsman 76                                      |
| A-15013  | 6        | " " " "                                                   |
| A-15057  | 7        | " " " "                                                   |
| A-18827  | 3        | " " " "                                                   |
| A-18384  | 7        | " " " "                                                   |
| A-16692  | 1        | " " " "                                                   |
| A-16693  | 1        | " " " "                                                   |
| A-18828  | 4        | " " " "                                                   |
| A-15215  | 10       | " " " "                                                   |
| A-91932  | 1        | " " " "                                                   |
| A-92924  |          | INITIAL TRANSMITTAL                                       |
| B-92135  | 1        | Add Use Sportsman 76                                      |
| B-18602  | 21       | " " " "                                                   |
| B-18606  | 5        | " " " "                                                   |
| B-91437  | 3        | " " " "                                                   |
| B-91438  | 2        | " " " "                                                   |
| B-91439  | 3        | " " " "                                                   |
| B-28675  | 1        | " " " "                                                   |
| B-28295  | 1        | " " " "                                                   |
| B-18603  | 12       | " " " "                                                   |
| C-28285  | 1        | " " " "                                                   |
| C-34370  | 9        | " " " "                                                   |
| C-92257  | 1        | " " " "                                                   |

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TRANSMITTAL of DRAWINGS / PARTS LIST

| Model  | Part Name                      | Drawing No. | Part No. |
|--------|--------------------------------|-------------|----------|
| SPT 74 | Fore-end Assembly              | A-92901     | 92901    |
| " "    | Receiver Assembly              | A-92914     | 92914    |
| SPT 76 | Magazine                       | A-92052     | 28620    |
| " "    | Fore-End Tube Plug             | A-15013     | 15013    |
| " "    | Action Bar Brazing Ring        | A-15057     | 15057    |
| " "    | Fore-end Tube Brazing Ring     | A-18327     | 18327    |
| " "    | Cam Pin                        | A-18384     | 18324    |
| " "    | Fore-end Tube Plug Blank       | A-16692     | 16692    |
| " "    | Cam Pin Blank                  | A-16693     | 16693    |
| " "    | Action Tube Assem Brazing Ring | A-18328     | 18328    |
| " "    | Action Tube Ring               | A-15215     | 15215    |
| " "    | Barrel Extension               | A-91932     | 91932    |
| " "    | Receiver Assembly              | A-92924     | 92924    |
| " "    | Action Bar Assembly Complete   | B-92135     | 92135    |
| " "    | Barrel Bracket Bolt            | B-18602     | 18602    |
| " "    | Fore-End Tube Yoke             | B-18606     | 18606    |
| " "    | Fore-End Tube                  | B-91437     | 91437    |
| " "    | Action Tube Assembly           | B-91438     | 91438    |
| " "    | Action Tube                    | B-91439     | 91439    |
| " "    | Barrel Assembly                | B-28675     | 28680    |
| " "    | Barrel Final Sub-Assembly      | B-28295     | 28300    |
| " "    | Barrel BRACKET NUT             | B-18603     | 18603    |

| Dwg. No. | Rev. No. | Recommended Design Change - Reason - Disposition of parts |
|----------|----------|-----------------------------------------------------------|
| C-14558  | 7        | Add Use Sportsman 76                                      |
| C-28640  | 9        | was C100035                                               |
| C-91560  | 8        | Add Use Sportsman 76                                      |
| C-91389  | 5        | " " " "                                                   |
| C-91394  | 9        | " " " "                                                   |
| C-91404  | 3        | " " " "                                                   |
| D-91400  | 32       | " " " "                                                   |

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TRANSMITTAL of DRAWINGS / PARTS LIST

| Model  | Part Name               | Drawing No. | Part No. |
|--------|-------------------------|-------------|----------|
| SPT 76 | Barrel Final Assembly   | C-28285     | 28285    |
| " "    | Trigger Plate           | C-34370     | 34370    |
| " "    | Magazine Follower       | C-92257     | 92257    |
| " "    | Fore-End Tip            | C-14558     | 14558    |
| x) " " | Magazine Assembly       | C-28640     | 28640    |
| " "    | Action Bar Assembly     | C-91394     | 91394    |
| " "    | Action Bar              | C-91394     | 91394    |
| " "    | Action Bar Sub-Assembly | C-91394     | 91394    |
| " "    | Ejection Port Cover     | C-91403     | 91403    |
| " "    | Bolt Carrier            | D-91400     | 91400    |
| " "    | Fore-End                | D-14556     | 14556    |
| " "    | Action Bar Lock         | D-91432     | 91432    |
| " "    | Action Bar Blank        | D-91490     | 91490    |
| " "    | Receiver                | E-91425     | 91425    |
| " "    | Breach Bolt             | E-91403     | 91403    |
|        |                         |             |          |
|        |                         |             |          |
|        |                         |             |          |
|        |                         |             |          |
|        |                         |             |          |
|        |                         |             |          |
|        |                         |             |          |
|        |                         |             |          |

| Dwg. No. | Rev. No. | Recommended Design Change - Reason - Disposition of parts |
|----------|----------|-----------------------------------------------------------|
| D-14556  | 12       | Add Use Sportsman 76                                      |
| D-91432  | 6        | " " " "                                                   |
| D-91490  | 6        | " " " "                                                   |
| E-91425  | 66       | " " " "                                                   |
| E-91403  | 78       | " " " "                                                   |
| C-28650  | 26       | Was C-100040                                              |
| "        | 27       | Add Sportsman 74                                          |

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