

DESIGN CHANGE REQUEST (DCR)

DCR 11886Sheet 1 of 4

OR

TRANSMITTAL OF DRAWINGS / PARTS LIST

Requested By	Changed By	Date
	R. M.	9-5-84
Originating Date	Transmittal Date	
9-1-84	9-13-84	

Model	Part Name / List	Drawing No.	Part No.
SPTs 78 700 DU	Receiver	E-33225	92832 93117 93100
" "	Barrel Assembly	D-33450	100520-21-22-23 92090
" "	Barrel	D-26285	100525-26 27-28
" "	Bolt Assembly	D-28710	93119 92031
700 DU	Floor Plate	C-19200	93102
" "	Barrel & Receiver Marking	C-92131	92121
Dwg. No.	Rev. No.	Design Change	
E-33225	18	Added SPTs 78 to Part No's 92532 & 93117	
"	19	" 700 DU " " " 93100	
D-33450	14	" SPTs 78	
"	15	" 700 DU	
D-26285	37	" SPTs 78	
D-28710	7	" " "	

Classification of Change

- () Functional Change
 () Safety Mechanism Revision
 (X) Appearance

NOTE: Any or all of the above changes to current models require approval of Operations Committee and approval of DCR by Div. Manager. On models NOT IN PRODUCTION, the above changes require approval of Div. Manager ONLY.

() Other

Designer Signature

Reason for Change: Add (2) caliber - 243 WIN & 308 WIN
 Springfield 7A D. FREEMAN'S BUSINESS TEAM
 I. P. FREEMAN'S BUSINESS TEAM

Disposition of Parts on Hand: (check below)

() Scrap () Alter () Use Inventory (X) RE 6589 Attached

APPROVED gawlowe 9/14/84 11/14/84 (P.E. & C: If part is either scrapped or al

DESIGN CHANGE REQUEST (DCR)
PARTS LIST CHANGE NOTICE (PLCN)
OR
PARTS LIST TRANSMITTAL

DCR No. 11826
Sheet 2 of 4

Requested by	Changed by	Date
Originating Date	Transmittal Date	

TRANSMITTAL of DRAWINGS / PARTS LIST

Model	Part Name	Drawing No.	Part No.
STs 72	Trigger Guard	C-15281	15281
" "	Receiver Marking	C-92833	92833
" "	Stock	C-92827	93123
" "	Magazine Follower Blank	C-92454	92454
" "	Magazine Blank	C-91934	91934
" "	Trigger Guard Blank	C-91927	91927
" "	Receiver	C-91022	93118
" "	Magazine	C-16715	16715
" "	Receiver Blank	B-31485	31485 & 31486
" "	Stock Assembly	B-92828	92828 & 93122
700 DU	Trigger Guard Assembly	B-26370	92101
" "	Trigger Guard Sub Assembly	B-31490	93104
" "	Barrel Assembly Complete	B-100515	93098
SPR 72	Magazine Spring	A-15699	15699
" "	Magazine Spring	A-17058	17058
" "	Magazine Follower	A-92455	93120
700 DU	Stock Assembly	A-93101	93101
" "	Flange Plate	A-93103	93103
" "	Scope	A-93126	93126
" "	Scope Page Front	A-93127	93127
" "	Scope Diagram	A-93128	93128
" "	Certificate of Authenticity	A-93131	93130

Dwg. No.	Rev. No.	Recommended Design Change - Reason - Disposition of parts
C-19800	29	ADDED 700 DU AND NATE
C-93131	—	INITIAL TRANSMITTAL
C-92833	22	Initial Confirmation 75
C-92827	1	" Tabulation
C-92827	1	" 308 & 243 Cal.
C-92454	1	" Springfield 72
C-92454	3	" " " "

APPROVED: [Signature]

DCR No. 11886
Sheet 3 of 4

Requested by	Changed by	Date
Originating Date	Transmittal Date	

Model	Part Name	Drawing No.	Part No.
-------	-----------	-------------	----------

[illegible][illegible]

D. James
C. 7/4/84

12th 2nd June 1951

DESIGN CHANGE REQUEST
and
TRANSMITTAL OF DRAWINGS

DCR # 11886

Sheet 4 of 4

Dwg. No.	Rev. No.	Recommended Design Change - Reason - Disposition of Parts
C-91927	9	ADDED Specimen 78
C-91022	2	" " " 243 Cal.
C-16715	17	" " " 243 & 309 Cal.
B-31485	7	" " "
B-92828	1	Redrawn was A-92828
B-26370	17	Added MODEL 700 DU
B-31490	3	" " " "
B-100515	1	Redrawn was A-100515
"	2	Added Model 700 DU.
A-15699	9	" Specimen 78
A-17058	22	" " 78
A-112455	2	" " " & NOTE
A-93101	-	INITIAL TRANSMITTAL
A-93103	-	" "
A-93126	-	" "
A-93127	-	" "
A-93129	-	" "
A-93130	-	" "
A-93132	-	" "
A-100515		Redrawn ON B-100515
A-92828		" " B-92828
A-92829		Superseded - Part Not Added To Dwg. C-15281
A-92831		" " " " " " D-28710
A-92832		" " " " " " E-33225
A-100530		" " " " " " D-33450
A-100533		" " " " " " D-26285
A-93121		Initial Transmittal
700 DU		Part List INITIAL TRANSMITTAL
243 & 309		Return 243 & 309 Cal. Added

DESIGN CHANGE REQUEST (DCR)

DCR 11897

Sheet 1 of 1

OR
TRANSMITTAL OF DRAWINGS / ~~REQUEST~~

Requested By	Changed By	Date
A. McCarty	BALASKA	9-14-84
Originating Date	Transmittal Date	
9-13-84	9-18-84	

Model	Part Name / Size	Drawing No.	Part No.
40XB-90XCP 100 ADL-BOL 100 VAL-7LWT	RIVET	A-14632	14632

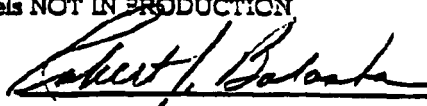
Dwg. No.	Rev. No.	Design Change
A-14632	3	ADDED "BREAK SHARP EDGE" NOTE

Classification of Change

- () Functional Change
 () Safety Mechanism Revision
 () Appearance

NOTE: Any or all of the above changes to current models require approval of Operations Committee and approval of DCR by Div. Manager. On models NOT IN PRODUCTION the above changes require approval of Div. Manager ONLY.

(✓) Other


 Designer Signature

 Reason for Change: EASE OF ROBOTIC MECHANICAL
 HANDLING AND ASSY.

Disposition of Parts on Hand: (check below)

() Scrap () Alter (✓) Use Inventory () RD 6589 Approved

Approved R. Balaska 9/17/84 G.W. Lawrence 9/17/84

(P.E.&C: If part is either scrapped or al