

DCR

12173

Sheet

1 of 5

DESIGN CHANGE REQUEST (DCR)

OR

TRANSMITTAL OF DRAWINGS/PARTS LIST

OR

~~PARTS LIST-CHANGE NOTICE (PLCN)~~

Requested By	Changed By	Date
Marketing	RLS	2-17-87
Originating Date	Transmittal Date	
2-17-87	4-13-87	

Model	PART NAME/DESC	Drawing No.	Part No.
Seven F.S.	Firing Pin Assembly	A-28600	28603
Seven F.S.	Trigger Guard Assembly	A-92909	94075
700 F.S.	Rear Sight Assembly	B-32520	94081-94082
700 R.S. & F.S.	Barrel Assembly Complete	B-103120	
700 R.S. & F.S.	Front Sight Ramp	B-15635	94096

Dwg. NO.	Rev. No.	DESIGN CHANGE
✓ A-28600	15	Added Part No 28603 For Matte Finish
"	16	Was B.A.C.
✓ A-92909	1	Revised Added Seven F.S.
✓ B-32520	25	Added Part No 94081 & 94082 For Matte Finish
✓ B-103120	—	INITIAL TRANSMITTAL
B-15635	8	Added Part No 94096

Classification of Change

- ☐ Initial Transmittal
☐ Functional Change
☐ Safety Mechanism Revision
☐ Appearance

NOTE: Any or all of the above changes require approval of DCR by
Lab Director - New Products Research

✓ Other

Ronald B. Thompson
DESIGNER SIGNATURE

Reason for Change: New Part No's Required For Matte Finish
ON THE M-Seven F.S., 700 R.S. & 700 F.S.

Disposition of Parts on Hand: (Check Below)

☐ Scrap ☐ Alter ☐ Use Inventory ☐ RD 6589 Attached

APPROVED:

(P.E.&C: If Part is either expanded or altered)

DESIGN CHANGE REQUEST (DCR)
PARTS LIST CHANGE NOTICE (PLCN)
OR
PARTS LIST TRANSMITTAL

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Requested by	Changed by	Date
Originating Date	Transmittal Date	

TRANSMITTAL of DRAWINGS / PARTS LIST

Model	Part Name	Drawing No.	Part No.
700RS-FS	Fire Pin Assembly	B-22040	94099/94093
700FS	Front Sight	B-14659	94095
700RE	Trigger Guard Assembly	B-26370	94089
700RS	Trigger Guard Sub-Assembly	B-31490	94083
700RS&FS	Barrel Assembly R. H.	B-103090	
700FS	Barrel Assembly L. H.	B-103110	
Seven FS	Barrel Assembly Complete	B-21460	21466, 67, 68
Seven FS	Front Sight Ramp	B-92081	94085
700-Seven	Rear Sight Base	C-91595	94078-94080
700FS	Trigger Guard	C-15281	94092
700RS-FS	Bolt Plug	C-17012	94091
700RE	Front Sight Hood	C-15363	94090
700-Seven	Front Sight	C-15373	94084
700-Seven	Front Sight - ALTERNATE	C-15719	94083
700-Seven	Rear Sight Aperture	C-32510	94079
700/Seven	Rear Sight Slide	C-90905	94077
Seven FS	Bolt Plug	C-15676	94076
11	Receiver	D-91871	94086
700 LH	Bolt Assembly L. H.	D-28755	94099
700RS-FS	Bolt Assembly	D-28710	
700RS	Floor Plate	C-19800	94087
700RS	Trigger Guard	D-26375	26377

Dwg. No.	Rev. No.	Recommended Design Change - Reason - Disposition of parts
B-15325	9	Added Note For Matte Finish
B-22040	11	Added Part No. 94092 For Short Action Matte Finish
"	12	Added Part No. 94094 For Long Action Matte Finish
B-26370	15	Added Part No. 94089 For Matte Finish
"	16	Added Note For Matte Finish
B-26370	17	Added Part No. 94089 For Matte Finish
B-31490	5	Added Part No. 94083 For Matte Finish

APPROVED: _____

DESIGN CHANGE REQUEST
and
TRANSMITTAL OF DRAWINGS

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Dwg. No.	Rev. No.	Recommended Design Change - Reason - Disposition of Parts
B-31490	6	Added Note For Matte Finish
✓ B-103090	—	INITIAL Transmittal
✓ B-103110	—	INITIAL TRANSMITTAL
✓ B-21460	2	Added Part No. 21466, 21467, 21468 To Tabulation.
✓ B-92081	4	Added Part No 94085 For Matte Finish
"	5	Added Note For Matte Finish
✓ C-91595	17	Added Part Nos 94078 & 94080 For Matte Finish
"	18	Added Note For Matte Finish
✓ C-15281	24	Added Part No 94092 For Matte Finish
"	25	Added Note For Matte Finish
✓ C-17012	40	Added Part No 94091 For Matte Finish
"	41	Added Note For Matte Finish
✓ C-15363	9	Added Part No 94097 For Matte Finish
"	10	Added Note For Matte Finish
✓ C-15373	25	Added Part No 94084 For Matte Finish
"	26	Added Note For Matte Finish
✓ C-15719	25	Added Part No 94083 For Matte Finish
"	26	Added Note For Matte Finish
✓ C-32510	18	Added Part No 94079 For Matte Finish
"	19	Added Note For Matte Finish
✓ C-90905	12	Added Part No 94077 For Matte Finish
"	13	Added Note For Matte Finish
✓ C-15676	10	Added Part No 94076 For Matte Finish
"	11	Added Note For Matte Finish
✓ D-91976	7	Added Part No 94086
"	8	Added Note For Reduced Polish
✓ D-28755	4	Added To Tabulation Part No 94090
✓ D-28710	15	Added To Tabulation
✓ C-19800	31	Added Part No. 94097
"	32	Added Note For Matte Finish
✓ D-26377	51	Added Part No 26377
"	52	Added Note For Matte Finish
✓ D-24550	57	Added Part No 24550 7mm Rem Mag

DESIGN CHANGE REQUEST (DCR)
PARTS LIST CHANGE NOTICE (PLCN)
OR
PARTS LIST TRANSMITTAL

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Requested by	Changed by	Date
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TRANSMITTAL of DRAWINGS / PARTS LIST

Model	Part Name	Drawing No.	Part No.
700 FS	Barrel	D-24550	94108
Seven FS	Bolt Assembly	D-34970	34972
11	Floor Plate Cover	D-92839	94073
"	Trigger Guard	D-92837	94072
700	Barrel	D-26285	
700	Bolt Assembly	D-33270	
Seven	Barrel Assembly	D-34990	34996, 97, 98
Seven	Trigger Guard Sub-Assembly	D-92839	94074
Seven	Barrel	D-32725	32731, 32, 33
700 LH	Bolt Assembly	D-33305	94101
700 LH	Receiver	E-33265	33267
700	Receiver	E-33225	94071
700	Receiver	E-33226	94102
Seven FS	Parts List Sheet 1 of 1		
700 RS	Parts List Sheet 1 of 1		
700 FS	Parts List Sheets 1-2 of 2		
700-52173	Parts List Sheets 1-14 of 14		

Dwg. No.	Rev. No.	Recommended Design Change - Reason - Disposition of parts
D-34970	6	Added Part No 34972
"	7	Added Note For Matte Finish
"	8	Added Note To Omit Damascus on Part 34972
D-92839	2	Added Part No 94073
"	3	Added Note For Reduced Polish & Matte Finish
D-92837	6	Added Part No 94072
"	7	Added Note For Reduced Polish & Matte Finish

APPROVED: _____

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[illegible]