

DCR 12189
Sheet 1 of 7

DESIGN CHANGE REQUEST (DCR)

OR

TRANSMITTAL OF DRAWINGS/PARTS LIST

OR

~~PARTS LIST CHANGE NOTICE (PLCN)~~

Requested By	Changed By	Date
W. Forson	Research	
Originating Date	Transmittal Date	
9-86	6-10-87	

Model	PART NAME/DESC	Drawing No.	Part No.
700 M-24	Trigger Assembly	D-96024	96024
"	Barrel	D-96003	96003
"	Barrel Assembly	D-96002	96002
"	Safety	C-92212	96026
"	Deployment KIT Assembly	B-96096	96096
"	Trigger Guard Assembly	B-96035	96035

Dwg. NO.	Rev. No.	DESIGN CHANGE
D-96024	—	Initial Transmittal
D-96003	—	" "
D-96002	—	" "
C-92212	2	Added Part # 96026 To Tabulation
B-96096	—	Initial Transmittal
B-96035	—	" "

Classification of Change

- (☒) Initial Transmittal
() Functional Change
() Safety Mechanism Revision
() Appearance

NOTE: Any or all of the above changes require approval of DCR by
Lab Director - New Products Research

- () Other

Mante
DESIGNER SIGNATURE

Reason for Change: Initial Transmittal of Model 700 M 24
S.W.S.

Disposition of Parts on Hand: (Check Below)

() Scrap () Alter () Use Inventory () RD 6589 Attached

APPROVED:

W. Forson

(P.E.&C; If Part is either scrapped or altered)

DESIGN CHANGE REQUEST (DCR)
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OR
PARTS LIST TRANSMITTAL

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Requested by	Changed by	Date
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TRANSMITTAL of DRAWINGS / PARTS LIST

Model	Part Name	Drawing No.	Part No.
700 M-24	Trigger Housing Spacer Rear	B-96033	96033
"	Trigger Housing Assembly	B-96032	96032
"	Trigger	B-96029	96029
"	Safety Pivot Pin	B-96028	96028
"	Adjustable Butt Plate Assembly	B-96019	96019
"	Stock Assembly	B-96012	96012
"	Magazine	B-96013	96013
"	Guard Screw	B-96010	96010-96015
"	Firing Pin Assembly	B-96007	96007
"	Bolt Body Assembly	B-96006	96006
"	Bolt Assembly	B-96005	96005
"	Receiver	B-96004	96004
"	Barrel Assembly Complete	B-96001	96001
"	Ultra Scope Assembly	A-96222	96222
"	Rear Sight Base Plug Screw	A-96213	96213
"	Scope Base Complete	A-96211	96211
"	Barrel Blank	A-96210	96210
"	Rear Sight Assembly	A-96119	96119
"	Front Sight Assembly	A-96118	96118
"	Patches 30 cal	A-96116	96116
"	4 oz. Oil Bottle	A-96115	96115
"	30 cal. Front Sight	A-96114	96114

Dwg. No.	Rev. No.	Recommended Design Change - Reason - Disposition of parts
B-96033	—	INITIAL TRANSMITTAL
B-96032	—	INITIAL TRANSMITTAL
B-96029	—	" "
B-96028	—	" "
B-96019	—	" "
B-96012	—	" "
B-96013	—	" "

APPROVED: _____

DESIGN CHANGE REQUEST
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Dwg. No.	Rev. No.	Recommended Design Change - Reason - Disposition of Parts	
B-96010	—	INITIAL TRANSMITTAL	
B-96007	—	"	"
B-96006	—	"	"
B-96005	—	"	"
B-96004	—	"	"
B-96001	—	"	"
A-96222	—	"	"
A-96213	—	"	"
A-96211	—	"	"
A-96210	—	"	"
A-96119	—	"	"
A-96118	—	"	"
A-96116	—	"	"
A-96115	—	"	"
A-96114	—	"	"
A-96113	—	"	"
A-96112	—	"	"
A-96111	—	"	"
A-96110	—	"	"
A-96109	—	"	"
A-96108	—	"	"
A-96107	—	"	"
A-96106	—	"	"
A-96105	—	"	"
A-96104	—	"	"
A-96103	—	"	"
A-96102	—	"	"
A-96101	—	"	"
A-96099	—	"	"
A-96098	—	"	"
A-96097	—	"	"
A-96096	—	"	"
A-96095	—	"	"
A-96094	—	"	"

DESIGN CHANGE REQUEST (DCR)
PARTS LIST CHANGE NOTICE (PLCN)
OR
PARTS LIST TRANSMITTAL

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Requested by	Changed by	Date
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TRANSMITTAL of DRAWINGS / PARTS LIST

Model	Part Name	Drawing No.	Part No.
200 M 24	Combo Wrench (T-Handle)	A-96113	96113
"	5/32" Allen Wrench	A-96112	96112
"	1/8" Allen Wrench	A-96111	96111
"	2/64" Allen Wrench	A-96110	96110
"	5/64" Allen Wrench	A-96109	96109
"	2050" Allen Wrench	A-96108	96108
"	5/32" Hex Bit 3/8" Drive	A-96107	96107
"	M-16 Cleaning Brush	A-96106	96106
"	Front Sight Insert Set	A-96105	96105
"	Floor Plate Hatch Spring	A-96104	96104
"	Floor Plate Hatch Pivot Pin	A-96103	96103
"	Floor Plate Hatch	A-96102	96102
"	Floor Plate Pivot Pin	A-96101	96101
"	Floor Plate	A-96100	96100
"	Trigger Guard	A-96099	96099
"	Deployment Kit CASE	A-96097	96097
"	Cleaning Rod Adapter	A-96095	96095
"	Patch Holder	A-96094	96094
"	Cleaning Rod - Straight Section	A-96093	96093
"	Cleaning Rod Handle	A-96092	96092
"	Cleaning Rod Assembly	A-96091	96091
"	Scope Ring Screws	A-96083	96083

Dwg. No.	Rev. No.	Recommended Design Change - Reason - Disposition of parts
A-96083	—	INITIAL TRANSMITTAL
A-96093	—	"
A-96091	—	"
A-96092	—	"
A-96095	—	"
A-96094	—	"
A-96097	—	"

APPROVED: _____

DESIGN CHANGE REQUEST (DCR)
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Requested by	Changed by	Date
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TRANSMITTAL of DRAWINGS / PARTS LIST

Model	Part Name	Drawing No.	Part No.
700 M-24	Scope Ring Assembly	A-96052	96052
"	Scope Case	A-96051	96051
"	Component Carrying Case	B-96069	96069
"	Wrench 1/2" Combo	A-96060	96060
"	T-Handle Torque Wrench	A-96059	96059
"	Screw 1/4" x 3/8" Drive	A-96058	96058
"	Cleaning Brush (OPTICS)	A-96057	96057
"	Cleaning Fluid 1/2 oz.	A-96056	96056
"	Cleaning Tissue - (Patches)	A-96055	96055
"	Q-Tips	A-96054	96054
"	Lens Cleaning KIT	A-96053	96053
"	3/32" Allen Wrench	A-96052	96052
"	1/16" Allen Wrench	A-96051	96051
"	Scope Case Assembly Complete	A-96050	96050
"	Sunshade	A-96049	96049
"	Cleaning Kit Instruction Card	A-96048	96048
"	Scope Dust Cover, Rear	A-96044	96044
"	Scope Dust Cover, Front	A-96043	96043
"	Adjusting Dial Dust Cover	A-96042	96042
"	Cleaning Kit Case	A-96041	96041
"	Ultra Scope	A-96040	96040
"	Ultra Scope Assembly	A-96039	96039

Dwg. No.	Rev. No.	Recommended Design Change - Reason - Disposition of parts
A-96039	—	INITIAL TRANSMITTAL
A-96050	—	" "
A-96051	—	" "
A-96052	—	" "
A-96053	—	" "
A-96054	—	" "
A-96055	—	" "
A-96056	—	" "
A-96057	—	" "
A-96058	—	" "
A-96059	—	" "
A-96060	—	" "
A-96069	—	" "

APPROVED: _____

DESIGN CHANGE REQUEST
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TRANSMITTAL OF DRAWINGS

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Dwg. No.	Rev. No.	Recommended Design Change - Reason - Disposition of Parts
A-96052	—	INITIAL TRANSMITTAL
A-96052	—	" "
A-96051	—	" "
A-96050	—	" "
A-96049	—	" "
A-96048	—	" "
A-96044	—	" "
A-96043	—	" "
A-96042	—	" "
A-96041	—	" "
A-96040	—	" "
A-96037	—	" "
A-96033	—	" "
A-96032	—	" "
A-96031	—	" "
A-96030	—	" "
A-96027	—	" "
A-96025	—	" "
A-96023	—	" "
A-96022	—	" "
A-96017	—	" "
A-96016	—	" "
A-96014	—	" "
A-96012	—	" "
A-96011	—	" "
A-96009	—	" "
A-96008	—	" "
A-96007	—	" "
A-96006	—	" "
A-96005	—	" "
A-96004	—	" "
A-96003	—	" "
A-96002	—	" "
A-96001	—	" "

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TRANSMITTAL of DRAWINGS / PARTS LIST

Model	Part Name	Drawing No.	Part No.
700 M 24	SOFT GUN CASE	A-96076	96076
700 M 24	SCOPE BASE SCREW, REAR	A-96038	96038
700 M 24	SCOPE BASE SCREW, FRONT	A-96037	96037
"	SCOPE BASE	A-96036	96036
"	TRIENOR SIDE PLATE, RIGHT	A-96034	96034
"	TRIGGER PULL ADJ. SPRING	A-96031	96031
"	TRIGGER PULL ADJ. SCREW	A-96030	96030
"	SAFETY DETENT SPRING	A-96027	96027
"	SAFETY ASSEMBLY	A-96025	96025
"	SWIVEL	A-96023	96023
"	SWIVEL STUD	A-96022	96022
"	REAR SIGHT BASE SCREW	A-96017	96017
"	REAR SIGHT MOUNT BASE	A-96016	96016
"	MAGAZINE FOLLOWER	A-96014	96014
"	FRONT SIGHT BASE SCREW	A-96012	96012
"	FRONT SIGHT MOUNTING BASE	A-96011	96011
"	FIRING PIN HEAD	A-96009	96009
"	BOLT PIN	A-96008	96008
"	ELEVATION DIAL WITH SCREWS	A-96045	96045
"	WINDAGE DIAL WITH SCREWS	A-96044	96044
"	FOCUS DIAL WITH SCREWS	A-96043	96043
"	ADJ. BUTT PLATE ASSEMBLY SCREW	A-96020	96020
"	STOCK	A-96021	96021

Dwg. No.	Rev. No.	Recommended Design Change - Reason - Disposition of parts
A-96076	—	INITIAL TRANSMITTAL
		Model 700 M 24 PARTS LIST SHEETS 1, 2, 3, 4, 5
		6 & 7 WITH INITIAL TRANSMITTAL

APPROVED: _____