

DO NOT SCALE THIS DRAWING WORK TO FIGURES.
UNLESS OTHERWISE NOTED, TOLERANCES
ON DECIMAL DIMENSIONS ARE $\pm .005$
& ON FRACTIONAL DIMENSIONS $\pm .001$
& ON ANGULAR DIMENSIONS $\pm .001$ BY
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGH-
NESS ACCEPTABLE, UNLESS OTHERWISE
SPECIFIED, FINISH ROUGHNESS TO BE
15" OR BETTER.

ACTIONS				
LET.	WAR	REFERENCE	BY	DATE
1	ADD	4584	W	5-1-77
2	A-8620	4760	W	5-1-77
3	ASIC1022	4761	W	5-1-77
4	1018	5067	W	5-1-77
5	.130	10462	W	7/4/77

WIRE ONLY ON .454 - .452 RAD.
GRIND IN THIS DIRECTION

