

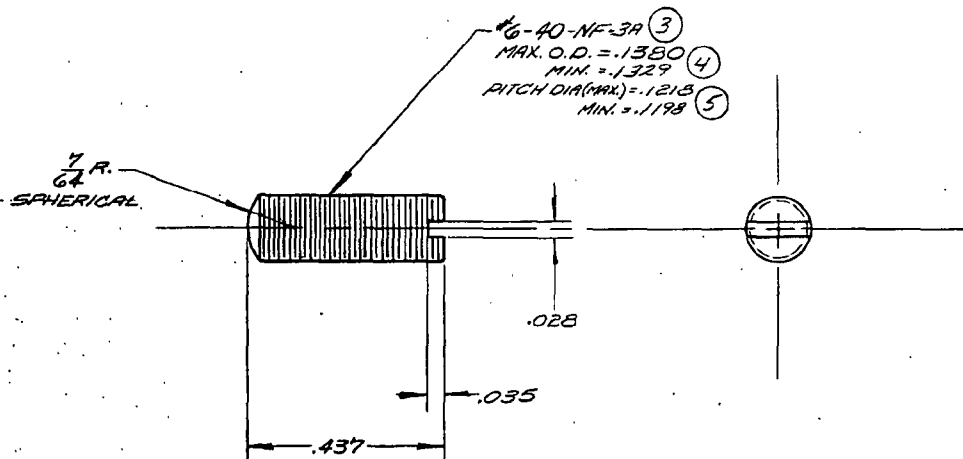
B-91128

REMINGTON-UMC CORPORATION IS
PROPERTY OF THE
REMINGTON-UMC COMPANY, INC.

DO NOT SCALE THIS DRAWING. WORK TO FIGURES
UNLESS OTHERWISE NOTED.
TOLERANCES ON DECIMAL DIMENSIONS ARE:
1 PLACE (.1) — TOLERANCE $\pm .015$
2 PLACE (.01) — TOLERANCE $\pm .010$
3 PLACE (.001) — TOLERANCE $\pm .005$
& ON FRACTIONAL DIMENSIONS $\pm 1/64$
& ON ANGULAR DIMENSIONS $\pm 30'' - 30'$
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGHNESS
ACCEPTABLE, UNLESS OTHERWISE SPECIFIED.
FINISH ROUGHNESS TO BE 1.25 OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT
MATERIAL: 08/20 CARB. STEEL
HEAT TREAT: CYN HDN. 100⁺ MIN CASE
HARDNESS:
COLOR: NITRE BLACK
HEAT TREAT AND COLOR TO BE DONE BY
REMINGTON DEC 4/5/74

ALTERATION				
ALT.	WAS	REF.	BY	DATE
1	ADDED	11198	V B	1/5/80
2	ADD USE 7LWT	11667	P B	11/9/22
3	86-40-NF-2		T B	1-12-23
4	.1380 / .1332		"	"
5	.1218 / .1194		"	"
6	ADD USE XP-100	12337	M B	1/6/89



① FOR BLANK DRAWING
SEE B-91922

JAN 3 1989
Design Engineering

⑥	XP-100	Sear Block Stop Screw
①	7LWT	TRIGGER ENGAGEMENT SCR.
	40XB	TRIGGER ENGAGEMENT SCR.
	40XB	
	40XC	
	40XB	
	700AD	TRIGGER ENGAGEMENT SCR.
MODEL PART NO.		PART USE
DES. BY DATE	0.1381	0.5.74
CHK. BY DATE	0.5.74	0.5.74
TITLE		SCREW
NUMBER	B-91128	SCALE
REMINGTON-UMC		ENGINEERING