

REMINGTON ARMS CO. INC.

RESEARCH & DEV. DEPT.

SCALE

SUPERSEDES-REFERENCE

2X

SEAR BLOCK ASSEM.

DES. BY DATE: DRN. BY DATE: CHK. BY DATE: APP. BY DATE:

FOR DETAILS, SEE PROCESS RECORD

MODEL	PART USE	QUAN.	SEE
XP-700	SEAR BLOCK ASSEM.	1	

DO NOT SCALE THIS DRAWING; WORK TO FIGURES
UNLESS OTHERWISE NOTED, TOLERANCES
ON DECIMAL DIMENSIONS ARE $\pm .005$
& ON FRACTIONAL DIMENSIONS $\pm \frac{1}{64}$
& ON ANGULAR DIMENSIONS $\pm 00^{\circ}30'$

FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGH-
NESS ACCEPTABLE, UNLESS OTHERWISE
SPECIFIED, FINISH ROUGHNESS TO BE
125 OR BETTER.

SEAR BLOCK
B-15461

SEAR BLOCK STUD
A-15462

PRESS TOGETHER
UNTIL STUD BOTTOMS
ON SEAR BLOCK

1	XP-700	8563	E	12-29-70
ALT.	WAS	REFERENCE	BY	DATE
ALTERATIONS				
TFA-3 REV. 1				

57822-7