

KINZER V. REMINGTON

Lay 10 Mean
Lay 20 Max
Lay 30 MIN

completed
3-26-89 EAK

010-25 MAX CHAMFER
3 HOLES..

NOTE:
FOR BUSHING SEE DWG. B-15718

DO NOT SCALE THIS DRAWING: WORK TO FIGURES
UNLESS OTHERWISE NOTED. TOLERANCES
ON DECIMAL DIMENSIONS ARE $\pm .005$
& ON FRACTIONAL DIMENSIONS $\pm \frac{1}{64}$
& ON ANGULAR DIMENSIONS $\pm .00^\circ .30'$
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE RECOMMENDED RUG-
HNESS ACCEPTABLE. UNLESS OTHERWISE
SPECIFIED, FINISH ROUGHNESS TO BE
125 OR BETTER.

LET.	WAS	REFERENCE	BY	DATE
1	ACCB	4584	3	4/1/77
2	A-8620	4760	6	4/1/77
3	ASTC1022	4761	6	4/1/77
4	1018	5061	4	4/1/77
5	.130	10462	6	4/1/77

REQ. ONLY ON .454 - .452 RAD.
GRIND IN THIS DIRECTION

LINE TANGENT
TO .125" R AREA
.091 R

• 1264
• 1259 DIA
• 1254-

RECOMMENDED MATERIAL AND HEAT TREAT

MATERIAL Asphalt 5670 (2)

HEAT TREAT

MARINES

100-443887-100

(continued)

ALL INFORMATION CONTAINED HEREIN IS UNCLASSIFIED
DATE 08-11-2010 BY 60322 UCBAW

[illegible]

the 1990s, the number of people in the United States who are 65 years of age or older is projected to increase from 20 million to 30 million, and the number of people 75 years of age or older is projected to increase from 10 million to 15 million (U.S. Census Bureau, 1996). The number of people 85 years of age or older is projected to increase from 2 million to 4 million (U.S. Census Bureau, 1996). The number of people 90 years of age or older is projected to increase from 500,000 to 1 million (U.S. Census Bureau, 1996). The number of people 95 years of age or older is projected to increase from 100,000 to 200,000 (U.S. Census Bureau, 1996). The number of people 100 years of age or older is projected to increase from 10,000 to 20,000 (U.S. Census Bureau, 1996).

72100	SEAL BUCK	72100	72100
MODEL	PHILIPS	72100	72100
DES'D BY DATE	DRAWN BY DATE	CHECK BY DATE	
TITLE			
72100			
72100		72100	
72100		72100	

R2522498