

DO NOT SCALE THIS DRAWING; WORK TO FIGURES
UNLESS OTHERWISE NOTED. TOLERANCES
ON DECIMAL DIMENSIONS ARE $\pm .005$
& ON FRACTIONAL DIMENSIONS $\pm \frac{.01}{16}$
& ON ANGULAR DIMENSIONS $\pm 0^{\circ}30'$
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGH-
NESS ACCEPTABLE UNLESS OTHERWISE
SPECIFIED. FINISH ROUGHNESS TO BE
125 OR BETTER.

RES. TYP. XP-100. SAFETY PIVOT PIN

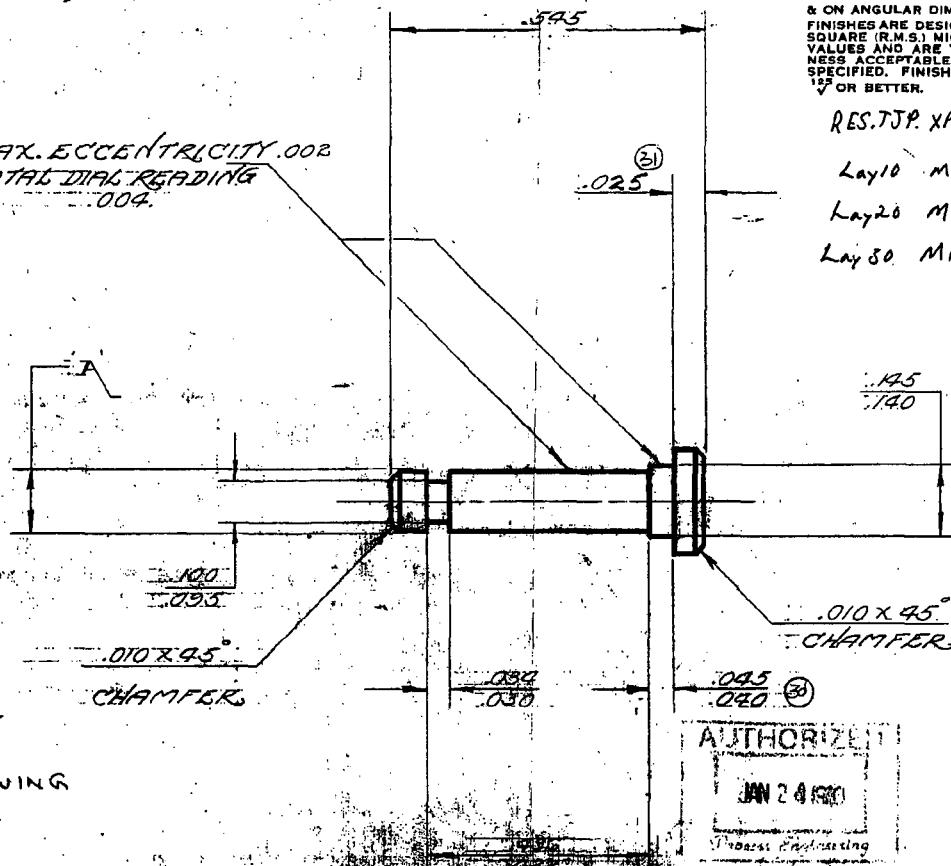
Lay 10 Mean
Lay 20 Max
Lay 30 Min.

ALTERATIONS

LET.	WAS	REFERENCE	BY	DATE
23	REDRAWN	AG71	DR 5-3-66	
24	ADD USE	6473	DD 3-14-66	
25	ADD USE	6664	Y 9-11-66	
26	ADD USE	8444	R 9-11-70	
27	ADD USE	11204	VB 4-15-80	
28	WAS .035-.090	11614	DB 8-22-82	
29	WAS .030	"	"	
30	ADD USE 74WT	11667	" 1-8-82	

complete

MAX. ECCENTRICITY .002
TOTAL DIA. READING
.004



AUTHORIZED

JAN 24 1980

RECOMMENDED MATERIAL AND HEAT TREAT

FOR BLANK DRAWING
SEE B-91918

32	74WT	SAFETY PIVOT PIN	1	P.L. 1
33	MOHAWK 600	SAFETY PIVOT PIN	1	C-267
34	860	SAFETY PIVOT PIN	1	
35	74WT	SAFETY PIVOT PIN	1	DR 5-3-66
36	MOHAWK 600	SAFETY PIVOT PIN	1	C-267
37	860	SAFETY PIVOT PIN	1	
38	74WT	SAFETY PIVOT PIN	1	DR 5-3-66
39	MOHAWK 600	SAFETY PIVOT PIN	1	C-267
40	860	SAFETY PIVOT PIN	1	
41	74WT	SAFETY PIVOT PIN	1	DR 5-3-66
42	MOHAWK 600	SAFETY PIVOT PIN	1	C-267
43	860	SAFETY PIVOT PIN	1	
44	74WT	SAFETY PIVOT PIN	1	DR 5-3-66
45	MOHAWK 600	SAFETY PIVOT PIN	1	C-267
46	860	SAFETY PIVOT PIN	1	
47	74WT	SAFETY PIVOT PIN	1	DR 5-3-66
48	MOHAWK 600	SAFETY PIVOT PIN	1	C-267
49	860	SAFETY PIVOT PIN	1	
50	74WT	SAFETY PIVOT PIN	1	DR 5-3-66
51	MOHAWK 600	SAFETY PIVOT PIN	1	C-267
52	860	SAFETY PIVOT PIN	1	
53	74WT	SAFETY PIVOT PIN	1	DR 5-3-66
54	MOHAWK 600	SAFETY PIVOT PIN	1	C-267
55	860	SAFETY PIVOT PIN	1	
56	74WT	SAFETY PIVOT PIN	1	DR 5-3-66
57	MOHAWK 600	SAFETY PIVOT PIN	1	C-267
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59	74WT	SAFETY PIVOT PIN	1	DR 5-3-66
60	MOHAWK 600	SAFETY PIVOT PIN	1	C-267
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62	74WT	SAFETY PIVOT PIN	1	DR 5-3-66
63	MOHAWK 600	SAFETY PIVOT PIN	1	C-267
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65	74WT	SAFETY PIVOT PIN	1	DR 5-3-66
66	MOHAWK 600	SAFETY PIVOT PIN	1	C-267
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71	74WT	SAFETY PIVOT PIN	1	DR 5-3-66
72	MOHAWK 600	SAFETY PIVOT PIN	1	C-267
73	860	SAFETY PIVOT PIN	1	
74	74WT	SAFETY PIVOT PIN	1	DR 5-3-66
75	MOHAWK 600	SAFETY PIVOT PIN	1	C-267
76	860	SAFETY PIVOT PIN	1	
77	74WT	SAFETY PIVOT PIN	1	DR 5-3-66
78	MOHAWK 600	SAFETY PIVOT PIN	1	C-267
79	860	SAFETY PIVOT PIN	1	
80	74WT	SAFETY PIVOT PIN	1	DR 5-3-66
81	MOHAWK 600	SAFETY PIVOT PIN	1	C-267
82	860	SAFETY PIVOT PIN	1	
83	74WT	SAFETY PIVOT PIN	1	DR 5-3-66
84	MOHAWK 600	SAFETY PIVOT PIN	1	C-267
85	860	SAFETY PIVOT PIN	1	
86	74WT	SAFETY PIVOT PIN	1	DR 5-3-66
87	MOHAWK 600	SAFETY PIVOT PIN	1	C-267
88	860	SAFETY PIVOT PIN	1	
89	74WT	SAFETY PIVOT PIN	1	DR 5-3-66
90	MOHAWK 600	SAFETY PIVOT PIN	1	C-267
91	860	SAFETY PIVOT PIN	1	
92	74WT	SAFETY PIVOT PIN	1	DR 5-3-66
93	MOHAWK 600	SAFETY PIVOT PIN	1	C-267
94	860	SAFETY PIVOT PIN	1	
95	74WT	SAFETY PIVOT PIN	1	DR 5-3-66
96	MOHAWK 600	SAFETY PIVOT PIN	1	C-267
97	860	SAFETY PIVOT PIN	1	
98	74WT	SAFETY PIVOT PIN	1	DR 5-3-66
99	MOHAWK 600	SAFETY PIVOT PIN	1	C-267
100	860	SAFETY PIVOT PIN	1	