

A-93858

DES. BY DATE	DRW. BY DATE SKP	CHK. BY DATE F.M. 12-3-85	APP. BY DATE
TITLE SCREW			
NUMBER A-EXP-1413	SCALE —	SUPERSEDES	REFERENCE
REMINGTON ARMS CO. INC. ILION RESEARCH DIV.			
MODEL	PART NO.	PART USE	
NBAR	93858	SCOPE MOUNT SCREW	

DO NOT SCALE THIS DRAWING: WORK TO FIGURES  
UNLESS OTHERWISE NOTED.  
TOLERANCES ON DECIMAL DIMENSIONS ARE:  
1 PLACE (.1) — TOLERANCE  $\pm .015$   
2 PLACE (.01) — TOLERANCE  $\pm .010$   
3 PLACE (.001) — TOLERANCE  $\pm .005$   
4 ON FRACTIONAL DIMENSIONS  $\pm 1/64$   
5 ON ANGULAR DIMENSIONS  $\pm 90^\circ - 30'$   
FINISHES ARE DESIGNATED BY ROOT MEAN  
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS  
VALUES AND ARE THE MAXIMUM ROUGHNESS  
ACCEPTABLE, UNLESS OTHERWISE SPECIFIED.  
FINISH ROUGHNESS TO BE  $125$  OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT  
MATERIAL Vendors Spec  
HEAT TREAT \_\_\_\_\_  
HARDNESS \_\_\_\_\_  
COLOR \_\_\_\_\_  
HEAT TREAT AND COLOR TO BE DONE BY  
REMINGTON

THIS DRAWING OR INFORMATION IS  
PROPRIETARY INFORMATION TO THE  
REMINGTON ARMS COMPANY, INC.

NO. 5-40 SOCKET HEAD  
CAP SCREW 1/4" LENGTH  
2 REQ'D. PER ASSEMBLY

ALT.	WAS	REP.	BY	DATE
ALTERATIONS				