

DES. BY DATE	DRN. BY DATE	CHK. BY DATE	APP. BY DATE
	RSMURPHY 11-11-85	F.M. 12-3-85	
TITLE MAGAZINE LATCH PIVOT PIN			
NUMBER	SCALE	SUPERSEDES	REFERENCE
A-EXP. 1494	—		
REMINGTON ARMS CO. INC. ILION RESEARCH DIV.			
MODEL	PART NO.	PART USE	
NBAR		LATCH PIVOT PIN	

DO NOT SCALE THIS DRAWING: WORK TO FIGURES
UNLESS OTHERWISE NOTED.
TOLERANCES ON DECIMAL DIMENSIONS ARE:
1 PLACE (.1) — TOLERANCE $\pm .015$
2 PLACE (.01) — TOLERANCE $\pm .010$
3 PLACE (.001) — TOLERANCE $\pm .005$
& ON FRACTIONAL DIMENSIONS $\pm 1/64$
& ON ANGULAR DIMENSIONS $\pm 60''-30'$
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGHNESS
ACCEPTABLE, UNLESS OTHERWISE SPECIFIED.
FINISH ROUGHNESS TO BE $\sqrt{125}$ OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT

MATERIAL _____
HEAT TREAT HAVE
HARDNESS _____
COLOR HAVE
HEAT TREAT AND COLOR TO BE DONE BY
REMINGTON

THIS DRAWING OR INFORMATION IS
PROPRIETARY INFORMATION TO THE
REMINGTON ARMS COMPANY, INC.

PURCHASE $1/16 \times 5/8$ ROLL-PIN

ALT.	WAS	REV.	BY	DATE
ALTERATIONS				